HITACHI Inspire the Next

VARIABLE FREQUENCY DRIVE

for Fan and Pump Applications

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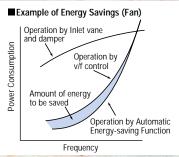
L300P

Hitachi's L300P Series Variable Fre Increased Energy Savings for Your

WIDE RANGE OF APPLICATION SPECIFIC FUNCTIONS

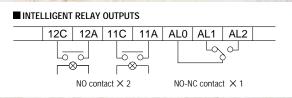
•AUTOMATIC ENERGY-SAVING FUNCTION

With its Automatic Energy-saving Function, the L300P delivers "real-time" energy-saving operation for your fan and pump applications. The function insures that motor operates at minimum current in response to the torque required by the load.



•ENHANCED INPUT/OUTPUT TERMINALS

Three relay output terminals are provided as standard for flexible interface to external control systems.

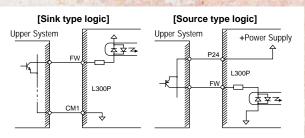


ANALOG OUTPUT MONITOR

In addition to PWM monitor(FM), programmable analog output monitors are also available for both voltage(0–10VDC) and current(4–20mA) at AM and AMI terminals of the L300P.

•INTELLIGENT INPUT/OUTPUT TERMINAL SYSTEM

The L300P features an intelligent control terminal system, which allows necessary drive I/O functions to be freely programmed. Input terminals can be selected for either sink or source type logic.



• EASY-TO-USE OPERATOR PANEL

L300P's digital operator panel supports various monitoring functions.

- Output frequency
- Output current
- Rotation direction
- Process variable, PID feedback
- Intelligent input terminal status
- Intelligent output terminal status
- Scaled output frequency
 Output voltage
- Power
- Power
- Cumulative RUN time
- Cumulative power-on time
- Trip event
- Trip history
- Warning code

quency Drive Delivers Fan and Pump Applications!





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Hitachi variable frequency drives (inverters) in this brochure are produced at the factory registered under the ISO 14001 standard for environmental management system and the ISO 9001 standard for inverter quality management system.

EASE OF MAINTENANCE

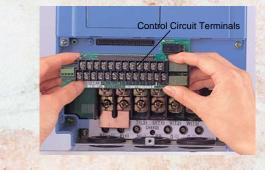
•EASY-REMOVABLE COOLING FAN AND DC BUS CAPACITOR

Cooling fan(s) and DC bus capaci-tors can be easily changed in the field. A fan ON/OFF function can be activated to provide longer cooling fan life.



•REMOVABLE CONTROL CIRCUIT TERMINALS

Eliminates control rewiring when field replacing the L300P.



COMPACT DESIGN

The L300P's compact size helps economize panel space. Installation area is reduced by approximately 30% from that of our previous series. (Comparison of 11kW (15HP))



•EASE OF OPERATION WITH DIGITAL OPERATOR (OPE-SR)

Output frequency can be controlled by the integral potentiometer provided as standard on the OPE-SR. The OPE-SR can be removed for remote control, and has an easy-to-see 4-digit display and LEDs to indicate the unit being monitored (i.e. frequency, amps, power, etc.). A multilingual operator (English, French, German, Italian, Spanish, and Portuguese) with copy function (SRW-0EX) and a digital operator without potentiometer (OPE-S) are also available as options.

•USER SELECTION OF COMMAND FUNCTIONS ("Quick Menu")

You can select frequently used commands and store them for fast reference.

•BUILT-IN RS485

000

RS485 is provided as standard for ASCII serial communication.

PROGRAMMING SOFTWARE

Optional PC drive configuration software which runs on Windows[®] Operating System.



ENVIRONMENTAL FRIENDLINESS

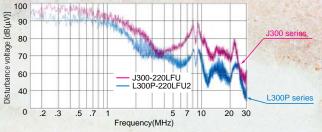
•*EMI* FILTER

EMI filters to meet European EMC (EN61800-3, EN55011) and low-voltage directive (EN50178) are available for system conformance.

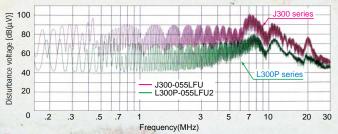
REDUCED NOISE FROM MAIN **CIRCUIT POWER SUPPLY AND CONTROL CIRCUIT POWER SUPPLY**

Disturbance voltage of the main circuit power supply and of the control circuit power supply has been improved by approximately 15dB(µV) and 20dB(µV) respectively compared to our previous model(J300), resulting in significant reductions to noise interference with sensors and other peripheral devices.

- Disturbance voltage of the main circuit power supply
- (It does not comply with European EMC directive. To meet the EMC directive, please use an EMI filter.)



 Disturbance voltage of the control circuit power supply (Disturbance voltage of terminal L or CM1)



•HARMONICS MITIGATION

Terminals for the connection of a DC Reactor are provided as standard for harmonics suppression.

CONTROL OF VOLTAGE OF MICRO SERGE

Suppressing the motor terminal voltage less than 2xE[V]by improving the control method of PWM output. Input voltage: 400VAC (In the case) Motor terminal voltage:1,131V(400V× 2×2)

IMPROVEMENT OF ENVIRONMENT

The printed circuit board inside an inverter is varnish coating specification as standard.

PROTECTION FOR VARIOUS

Standard enclosure protection for the L300P is IP20 (NEMA1*). For IP54 (NEMA12), please contact Hitachi sales office.

*NEMA 1 applies up to 30kW. An optional wire-entry conduit box is required for 37kW to 75kW models to meet NEMA 1 rating.

PERFORM HIARAI

CONFORMITY TO GLOBAL STANDARDS

CE, UL, c-UL, C-Tick approvals.



Interview Compatibility

The L300P can communicate with DeviceNet[™]. PROFIBUS®, LONWORKS®, Modbus® RTU^{*1}, and Ethernet^{™*2} with communication options. *1, *2: Being planned

MODEL NAME INDICATION 300P - 015 F U 2

Series Name Applicable Motor Capacity Power Source L:3-phase 200V Class

H:3-phase 400V Class

F:With Digital Operator

U:UL version for North America E:CE version for Europe

Version number

MODEL CONFIGURATION

| Applicable Motor Capacity in kW (HP) | 3-phase 200V class | 3-phase 400V class |
|---|--------------------|--------------------|
| 1.5(2) | L300P-015LFU2 | L300P-015HFU2/E2 |
| 2.2(3) | L300P-022LFU2 | L300P-022HFU2/E2 |
| 3.7(5) | L300P-037LFU2 | L300P-040HFU2/E2 |
| 5.5(7.5) | L300P-055LFU2 | L300P-055HFU2/E2 |
| 7.5(10) | L300P-075LFU2 | L300P-075HFU2/E2 |
| 11(15) | L300P-110LFU2 | L300P-110HFU2/E2 |
| 15(20) | L300P-150LFU2 | L300P-150HFU2/E2 |
| 18.5(25) | L300P-185LFU2 | L300P-185HFU2/E2 |
| 22(30) | L300P-220LFU2 | L300P-220HFU2/E2 |
| 30(40) | L300P-300LFU2 | L300P-300HFU2/E2 |
| 37(50) | L300P-370LFU2 | L300P-370HFU2/E2 |
| 45(60) | L300P-450LFU2 | L300P-450HFU2/E2 |
| 55(75) | L300P-550LFU2 | L300P-550HFU2/E2 |
| 75(100) | L300P-750LFU2 | L300P-750HFU2/E2 |
| 90(125) | | L300P-900HFU2/E2 |
| 110(150) | | L300P-1100HFU2/E2 |
| 132(175) | | L300P-1320HFU2/E2 |

 Windows is a registered trademark of Microsoft Corp. in the U.S. and other countries DeviceNet is a trademark of Open DeviceNet Vendor Association.

PROFIBUS is a registered trademark of Profibus Nutzer Organization.

STANDARD SPECIFICATIONS

| (XX | UL version | 015LFU2 | | | | | | | / Class | | | | | | |
|--------------------------|---|--|---|---------------------------|---|---|---|--|--|---|--------------|---|---|--|---|
| XXX | | UTOLFUZ | 022LFU2 | 037LFU2 | 055LFU2 | 075LFU2 | 110LFU2 | 150LFU2 | 185LFU2 | 220LFU2 | 300LFU2 | 370LFU2 | 450LFU2 | 550LFU2 | 750LFL |
| (1.0) | CE version | | — | _ | | | <u> </u> | | | | — | _ | — | — | <u> </u> |
| re (*2) | e, kW(HP)) (*3) | 1.5(2) | 2.2(3) | 3.7(5) | 5.5(7.5) | 7.5(10) | 11(15) | 15(20) | AA 1) (*1) | 22(30) | 30(40) | 37(50) | 45(60) | 55(75) | 75(100 |
| pacity | 200V | 2.5 | 3.6 | 5.7 | 8.3 | 11 | 15.2 | 20.0 | 25.2 | 22(30) | 39.1 | 48.4 | 58.5 | 72.7 | 93.5 |
| | 240V | 3.1 | 4.3 | 6.8 | 9.9 | 13.3 | 18.2 | 24.1 | 30.3 | 35.3 | 46.9 | 58.1 | 70.2 | 87.2 | 112.2 |
| | | | | | 1 | | | | | | 1 | 1 | | | |
| | | | | - | | | | | | | | | | | 297 150 |
| 11.2 | | 3 | 4.4 | /.4 | | | | | | | | | 90 | 110 | 150 |
| | | 7.5 | 10.5 | 16.5 | 24 | 32 | 44 | 58 | 73 | 85 | 113 | 140 | 169 | 210 | 270 |
| method | | | Line to line sine wave PWM | | | | | | | | | | | | |
| | J \ / | | | | Digital | F0 010/ c | f the me | | | Apology | +0.20//2 | E+100C) | | | |
| • | • | | Digital | setting: 0.0 | | | | | | | | | 12-bit_10- | +10V) | |
| acteristics | | | Bigitai | ootting: ore | | <u> </u> | | 1 37 | | | | | 12 511 10 | | |
| Overload capacity | | | | | | - | | | | | | | | | |
| , | | | | 0.01 | -3,600se | ec. (Linea | ar/curve, a | accel./de | cel. selec | tion), Tw | o-stage a | accel./dec | cel. | | |
| | | | Buil | t-in BRD | circuit(op | tional res | sistor) | | | Ex | ternal dyi | namic bra | iking unit | (option) | |
| | ,,,, | | | | Perform | s at start- | under se | t frequen | cv at dec | eleration | . or via a | n externa | Linput | | |
| DC brakir | ng | | | | | | ne, and o | perating | frequenc | y). | ., 5. via a | | | | |
| | Operator | | | | | | ι | · · · · · · · · · · · · · · · · · · · | | | | | | | |
| | | | | | | | | | | | | | | | |
| setting | V | | | | | | | | | | | | | | |
| Forward/ | Operator | | | | Rur | n key/Sto | o key (FW | | | function | commar | nd.) | | | |
| reverse | External signal | | F | W RUN/S | TOP (NO (| contact), F | RV set by te | | | (NO/NC s | election), 3 | 3-wire inpu | ıt available | ; | |
| Start/stop | External port | | | | | | | Set by I | RS-485 | | | | | | |
| (Assign f | ive functions | AT(Ar PIDC(| ialog inpi PID rese | ut selecti t), UP/DV | on), RS(F VN(Remo | Reset), S1 te-contro | A(3-wire | start), ST el./decel.) | P(3-wire) UDC(R€ | stop), Fi emote-cc | R(3-wire | fwd./rev. data clea |), PID(PII ring), | , | |
| Thermisto | or input | | | | | | | One term | inal(PTC) | | | | | | |
| Intelligent terminals | output | Assign three functions to two NO contacts and one NO-NC combined contact (RUN, FA1, FA2, OL, OD, AL, FA3, IP, UV, RNT, ONT RMD and THM) | | | | | | | | | | | | | |
| | | Analog voltage, analog current, PWM output | | | | | | | | | | | | | |
| monitor | | | | <u>.</u> | | | | | J. 1 | J. | | | 1 1 | | 5 |
| ser-settable | e parameters | V/f free-setting (up to 7 points), frequency upper/lower limit, frequency jump, accel./decel. curve selection, manual torque boost value and frequency adjustment, analog meter tuning, starting frequency, carrier frequency, electronic thermal protection level, external frequency output zero/span reference, external frequency input bias start/end, analog input selection, retry after trip, reduced voltage soft start, overload restriction, automatic energy-saving | | | | | | | | | | | | | |
| requency r | ange | | | | | | | | | | | | | | |
| ve functions | 5 | error, voltag | under-vo e protec | oltage err tion, insta | or, CT(C antaneou | urrent tra s power | nsformer failure, o |) error, C otion 1 c | PU error | , externa | I trip, US | P error, g | ground fa | ult, input | over- |
| temperati | ure(*7)/humidity | | | | | `` | , | | 25-90%R | H (No co | ondensat | , | | | |
| | | | | | | | , | | rs (no co | rosivo a | asos or c | | m/s² (0.30 | 5–10), 10) | ъНz |
| Color | | | | | Aitt | | | .s, indool | 5 (10 00) | rosive y | 1303 UF L | , | ezel for dia | ital operator | is blue) |
| | | | | | | DC reac | | o noise fi | lters, bra | king resi | stors, bra | | 0 | | , |
| r | | OPE-SR(4-digit LED with potentiometer) / OPE-SRE(4-digit LED with potentiometer, English overlay) Optional: OPE-S(4-digit LED), SRW-0EX(Multilingual (English,French, German, Italian, Spanish, and Portuguese) operator with copy function), ICS-1,3(Cable for operators(1m, 3m)) | | | | | | | | | | | | | |
| kg (lbs.) | | 3.5 (7.7) | 3.5 (7.7) | 3.5 (7.7) | 3.5 (7.7) | 5 (11) | 5 (11) | 5 (11) | 12 (26.4) | 12 (26.4) | 12 (26.4) | 20 (44) | 30 (66) | 30 (66) | 50 (11 |
| | put current power supply utput voltag out current (c method equency ran cy accurac cy resolution acteristics d capacity d capacity d capacity d capacity d capacity d capacity forward/ reverse start/stop Intelligent input terr (Assign f to terminals Intelligent terminals Intelligent input terr monitor ser-settable requency r / Vibrati Locatio | put voltage put current (A) power supply capacity (kVA) power supply capacity (kVA) put current (continuous)(A) method equency range (*5) cy accuracy cy resolution acteristics d capacity ion/deceleration time Dynamic braking (Short-time) (*6) DC braking Coperator Frequency Potentiometer External signal External signal Start/stop Intelligent input terminals (Assign five functions to terminals Intelligent output terminals Intelligent monitor Coutput terminals | put voltage 9000000000000000000000000000000000000 | put voltage | put voltage 8.3 12 18 put current (A) 8.3 12 18 put current (continuous)(A) 3 4.4 7.4 utput voltage (*4) 3 4.4 7.4 put current (continuous)(A) 7.5 10.5 16.5 method | put voltage Image: state of the state of t | put voltage 3-ph put voltage 3-ph put uvrent (A) 8.3 12 18 26 35 nower supply capacity (kVA) 3 4.4 7.4 11 15 nower supply capacity (kVA) 3 4.4 7.4 11 15 owner supply capacity (kVA) 7.5 10.5 16.5 24 32 method | put voltage 3-phase (3-will put current (A) 8.3 12 18 26 35 48 ower supply capacity (kVA) 3 4.4 7.4 11 15 22 utput voltage (*4) 3-phase (3-wilre) 200- ut current (continuous)(A) 7.5 10.5 16.5 2.4 32 44 equency range (*5) 0 16.5 2.4 32 44 cy resolution Digital setting: 0.01Hz, Analog setting: (Maximum fn cateristics 0.01 - 3,600sec. (Linear/curve, z (Linear/curve, z ory resolution Digital setting: 0.01Hz, Analog setting: (Maximum fn cateristics 120% for 120% for DV namic braking (Short-time) (*6) Built-in BRD circuit(optional resistor) 120% for 120% for DC braking Operator Querator U U 120% for Frequency Petentiometer U U U 100 (input setar) 100 (input setar) Start/stop External port RV(Reverse), CF1-CF4(Multispeed command), JG SET(Second motor constants setting), 2CH(Second USP(Uanttended start protection), RS(Reset), STA(3-wire PIDC(PID reset), UP/DWN(Remote-controlled acce SET(Second motor constants s | put voltage 3-phase (3-wire) 200-2 put current (A) 8.3 12 18 26 35 48 64 owner suppl capacity (kWA) 3 4.4 7.4 11 15 22 30 out current (continuous)(A) 7.5 10.5 16.5 2.4 32 44 58 oy accuracy Ottotage (*4) | put volrage 3-phase (3-wire) 200-240V (E11 put current (A) 8.3 12 18 26 35 48 64 48 0 wors upply capacity (kNA) 3 4.4 7.4 11 15 22 30 87 witcurrent (A) 7.5 10.5 1.65 2.4 88 73 method 7.5 10.5 1.65 2.4 48 78 or accuracy Digital ±0.01% of the maximum frequency. 0.1-4.00Hz 0.1-4.00Hz 0.1-4.00Hz oy accuracy Digital setting 0.01Hz, Analog setting, Maximum frequency. 0.010HZ 0.10HZ 1.00% for 60sec. 1.10% for 60sec. or advertise Reference 0.01-3.600sec. (Linear/curve, accel./dccel. setting (Short-time) (*6) Built-in BRD circuit(optional resistor) Up and Down for box as that: under set frequency and box as there accel. 11.8 15.8 12.8 13.8 14.9 12.8 14.8 12.8 14.8 12.8 14.8 12.8 13.8 14.9 12.8 12.8 12.8 15.8 14.8 <td>put votinge </td> <td>put votinge image: transpir capacity (kVA) 8.3 12 13 26 35 44 64 60 94 12.2 inter supply capacity (kVA) 3 4.4 17.4 11 15 22 30 37 44 60 apput voltage (*4) 3-aptase (3-wire) 200-240V (Corresponding to input volta uturent (onthous)(A) 7.5 10.5 6.5 2.4 32 44 60 7.5 10.5 6.5 2.4 2.0 44 60 7.5 10.5 6.5 2.4 2.0 44 60 7.5 10.5 6.5 2.4 2.0 44 60 7.8</td> <td>put votege 3-phase (3-wire) 200-240V (±10%), 500/Hz put vormet (A) 8.3 12 18 6.5 4.8 4.0 94 124 15 synet supply capacity (WM) 3 14.4 7.4 11 15 22 30 31 44 60 74 upput voltage (*4) </td> <td>put votinge image supply apped/paped/p</td> <td>put votrage i <t< td=""></t<></td> | put votinge | put votinge image: transpir capacity (kVA) 8.3 12 13 26 35 44 64 60 94 12.2 inter supply capacity (kVA) 3 4.4 17.4 11 15 22 30 37 44 60 apput voltage (*4) 3-aptase (3-wire) 200-240V (Corresponding to input volta uturent (onthous)(A) 7.5 10.5 6.5 2.4 32 44 60 7.5 10.5 6.5 2.4 2.0 44 60 7.5 10.5 6.5 2.4 2.0 44 60 7.5 10.5 6.5 2.4 2.0 44 60 7.8 | put votege 3-phase (3-wire) 200-240V (±10%), 500/Hz put vormet (A) 8.3 12 18 6.5 4.8 4.0 94 124 15 synet supply capacity (WM) 3 14.4 7.4 11 15 22 30 31 44 60 74 upput voltage (*4) | put votinge image supply apped/paped/p | put votrage i <t< td=""></t<> |

An optional conduit box is required for 37kW to 55kW to meet NEMA 1 . *2: The protection method conforms to JEM 1030 / NEMA(U.S.). *3: The applicable motor refers to Hitachi standard 3-phase motor (4-pole). To use other motors, care must be taken to prevent the rated motor current (50Hz) from exceeding the rated output current of the inverter.

A the output storage declarge and the mean storage storag

*8: Conforms to the test method specified in JIS COdQ(1999).
*9: When using the inverter from 40° to 50°C ambient, the output current of the inverter must be derated (see the next section on derating curves).

*6: Braking resistor is not integrated in the inverter. Please install optional braking resistor or dynamic braking unit when large braking torque is required.

5

| | lte | m | | | | | 400 | / Class | | | | |
|----------------------------|---|--|---|---|--|-----------------------|---------------------------------|-----------------|---------------------------|---|--|----------------------|
| Model | | UL version | 015HFU2 | 022HFU2 | 040HFU2 | 055HFU2 | 075HFU2 | 110HFU2 | 150HFU2 | 185HFU2 | 220HFU2 | 300HFU2 |
| L300P-X | | CE version | 015HFE2 | 022HFE2 | 040HFE2 | 055HFE2 | 075HFE2 | 110HFE2 | 150HFE2 | 185HFE2 | 220HFE2 | 300HFE2 |
| Applicable | · / | le, kW(HP)) (*3) | 1.5(2) | 2.2(3) | 4.0(5) | 5.5(7.5) | IP20 (NEN 7.5(10) | 11(15) | 15(20) | 18.5(25) | 22(30) | 30(40) |
| Rated cap | · · · · | 400V | 2.6 | 3.6 | 5.9 | 8.3 | 11 | 15.2 | 20.0 | 25.6 | 22(30) | 39.4 |
| (kVA) | | 480V | 3.1 | 4.4 | 7.1 | 9.9 | 13.3 | 18.2 | 24.1 | 30.7 | 35.7 | 47.3 |
| | put voltag | | | 1 | 1 | | 3-wire) 380-4 | 1 1 | 1 | 1 | | |
| | put currer | nt (A) / capacity (kVA) | 4.2 | 5.8 | 9.5 | 13 | 18 15 | 24 22 | 32 30 | 41 37 | 47 | 63 60 |
| | utput volta | | 3 | 4.4 | 8 3-pha | | | | to input volt | | 44 | 00 |
| | | continuous)(A) | 3.8 | 5.3 | 8.6 | 12 | 16 | 22 | 29 | 37 | 43 | 57 |
| Control r | | | | | | L | ine to line sir | | Λ | | | |
| | equency rar | | 0.1−400Hz Digital: ±0.01% of the maximum frequency, Analog: ±0.2%(25±10℃) | | | | | | | | | |
| | Frequency accuracy Frequency resolution | | | Digital setting: (| Digital: ± 0 0.01Hz, Analog 9 | setting: (Maximu | maximum ire im frequency)/4. | 000 (O terminal | : 12-bit 0–10V, | 02 terminal: 12 | -bit-10-+10V) | |
| · | acteristics | | | Digital Setting. | | | | | que, reduce | | . 511 10 1101) | |
| Overload | d capacity | | | | | | 6 for 60sec., | | | | | |
| Accelerat | ion/deceler | | | 0.0 | 01-3,600sec | . (Linear/curv | /e, accel./de | cel. selection | i), Two-stage | 1 | | |
| Braking | Dynamic (Short-tir | braking me) (*6) | | | | D circuit(opti | , | | | (option) | | king unit |
| | DC brak | ing | | | | | | | ration, or via | an external i | nput | |
| | | Operator | | | (Draking f | orce, time, ar | Up and D | | | | | |
| | Frequency | | | | | | Potenti | | | | | |
| | setting | External signal | | DC 0-10V, $-10-+10V$ (input impedance 10k α), 4-20mA (input impedance 100 α) | | | | | | | | |
| | | External port | RS-485 interface | | | | | | | | | |
| | Forward/ reverse | Operator External signal | | Run key/Stop key (FW/RV can be set by function command.) FW RUN/STOP (NO contact), RV set by terminal assignment (NO/NC selection), 3-wire input available | | | | | | | | |
| Input | | External port | | | | | Set by I | <u> </u> | | | | |
| signal | Intelliger input ter (Assign to termin | minals five functions | USP(Una AT(Analo PIDC(PID | SET(Second motor constants setting), 2CH(Second accel./decel.), FRS(Free-run stop), EXT(External trip), USP(Unattended start protection), CS(Change to/from commercial power supply),SFT(Software lock), AT(Analog input selection), RS(Reset), STA(3-wire start), STP(3-wire stop), F/R(3-wire fwd./rev.), PID(PID On/Off), PIDC(PID reset), UP/DWN(Remote-controlled accel./decel.) UDC(Remote-controlled data clearing), SF1-SF7(Multispeed bit command 1-7), OLR(Overload limit change), ROK(RUN Permissive) and NO(Not selected) | | | | | | | | |
| | Thermist | tor input | | | | | One term | iinal(PTC) | | | | |
| Output | Intelligent terminals | | | | 0 | | | | e NO-NC cor NT RMD and | | act | |
| signal | Intelligent output ter | | Analog voltage, analog current, PWM output | | | | | | | | | |
| Display | monitor | | Output frequency, output current, scaled value of output frequency, trip history, I/O terminal condition, input power, output voltage | | | | | | | | | |
| Other us | er-settabl | e parameters | V/f free-setting (up to 7 points), frequency upper/lower limit, frequency jump, accel./decel. curve selection, manual torque boost value and frequency adjustment, analog meter tuning, starting frequency, carrier frequency, electronic thermal protection level, external frequency output zero/span reference, external frequency input bias start/end, analog input selection, retry after trip, reduced voltage soft start, overload restriction, automatic energy-saving | | | | | | | | | |
| Carrier f | requency | range | | | | | 0.5-1 | | | | | |
| Protectiv | ve functior | ns | Over-current protection, overload protection, braking resistor overload protection, over-voltage protection, EEPROM error, under-voltage error, CT(Current transformer) error, CPU error, external trip, USP error, ground fault, input over-voltage protection, instantaneous power failure, option 1 connection error, option 2 connection error, inverter thermal trip, phase failure detection, IGBT error, thermistor error | | | | | | | | | |
| Environmen | tal tempera | t operating /storage ture(* 7)/humidity | | | -10 | -40°C (*9) / - | -20-65℃/2 | 25-90%RH (| No condensa | ation) | | |
| conditions | Vibra | tion (*8) | | | | s² (0.6G), 10 | | , | | | | |
| Color | | | Altitude 1,000m or less, indoors (no corrosive gases or dust) | | | | | | | | | |
| Options | | | Blue EMI filters, input/output reactors, DC reactors, radio noise filters, braking resistors, braking units, LCR filter, communi- cation cables, Network interface cards | | | | | | | | | |
| Operator | | | OPE-SR(4-digit LED with potentiometer) / OPE-SRE(4-digit LED with potentiometer, English overlay) Optional: OPE-S(4-digit LED), SRW-0EX(Multilingual (English,French, German, Italian, Spanish, and Portuguese) operator with copy function), ICS-1,3(Cable for operators(1m, 3m)) | | | | | | | | | |
| Weight k | (lbs.) | | 3.5 (7.7) | 3.5 (7.7) | 3.5 (7.7) | 3.5 (7.7) | 5 (11) | 5 (11) | 5 (11) | 12 (26.4) | 12 (26.4) | 12 (26.4) |
| *1: Up to 30k An option | W. al conduit box | is required for 37kW to ! onforms to JEM 1030 / I | 55kW to meet NEM | *4:The A1. exc | e output voltage dec ept for the use of A | reases as the main | oower supply voltag | je decreases | *7: Storage temper | ature refers to the t e test method spec | emperature in trans ified in JIS C0040(| portation. 1999). |

An optional conduit box is required for 37kW to 55kW to meet NEMA 1.
 *2: The protection method conforms to JEM 1030 / NEMA(U.S.).
 *3: The applicable motor refers to Hitachi standard 3-phase motor (4-pole). To use other motors, care must be taken to prevent the rated motor current (50Hz) from exceeding the rated output current of the inverter.

*9: When using the inverter from 40° to 50°C ambient, the output current of the inverter must be derated (see the next section on derating curves).

except for the use of AVK function.
*5: To operate the motor beyond 50/60Hz, please consult with the motor manufacturer about the maximum allowable rotation speed.
*6: Braking resistor is not integrated in the inverter. Please install optional braking resistor or dynamic braking unit when large braking torque is required.

STANDARD SPECIFICATIONS

| | lten | n | | | | 400V Class | | | | | |
|---|-----------------------------|--|--|--|--|---|--|--|------------------|--|--|
| Nodel | | UL version | 370HFU2 | 450HFU2 | 550HFU2 | 750HFU2 | 900HFU2 | 1100HFU2 | 1320HFU2 | | |
| _300P-XX | X | CE version | 370HFE2 | 450HFE2 | 550HFE2 | 750HFE2 | 900HFE2 | 1100HFE2 | 1320HFE2 | | |
| Inclosure | <u> </u> | | | IP20 (NEI | MA 1) (*1) | | | IP00 | | | |
| pplicable mo | otor (4-pole | e, kW(HP)) (*3) | 37(50) | 45(60) | 55(75) | 75(100) | 90 (125) | 110 (150) | 132 (175) | | |
| ated capac | city _ | 400V | 48.4 | 58.8 | 72.7 | 93.5 | 110.8 | 135.0 | 159.3 | | |
| (VA) | | 480V | 58.1 | 70.1 | 87.2 | 112.2 | 133.0 | 162.1 | 191.2 | | |
| lated inpu | | | | 1 | · · · · | hase (3-wire) 380-4 | | | | | |
| Rated inpu | | · · / | 77 | 94 | 116 | 149 | 176 | 215 | 253 | | |
| | | capacity (kVA) | 74 | 90 | 110 | 150 | 180 | 220 | 264 | | |
| Rated output | | | 70 | 05 | · · · · · | -wire) 380-480V (Co | 160 | 195 | 230 | | |
| Control me | | ontinuous)(A) | 70 | 85 | 105 | 135 to line sine wave P | | 190 | 230 | | |
| utput frequ | | no (*5) | | | LINC | 0.1-400Hz | VVIVI | | | | |
| requency | | <u> </u> | | Digital | ±0.01% of the ma | ximum frequency, | Analog: +0.2%(2 | 5±10°C) | | | |
| Frequency resolution | | | Digita | | | requency)/4,000 (O term | | | -+10V) | | |
| //f charact | | | Digita | | | f control (Constant | | | | | |
| Overload capacity | | | | | | or 60sec., 150% for | | | | | |
| cceleration | | tion time | | 0.01-3, | | e, accel./decel. selection | | I./decel. | | | |
| | Dynamic | | | | | | | | | | |
| kraking (| (Short-tim | ne) (*6) | | | External | dynamic braking un | it (option) | | | | |
| Braking | | | | Perform | s at start; under s | et frequency at dec | eleration, or via a | n external input | | | |
| L | DC brakir | ig | | | force, time, and | operating frequency | y). | | | | |
| | | Operator | | | | Up and Down keys | | | | | |
| | requency | Potentiometer | | Potentiometer DC 0-10V, -10-+10V (input impedance 10kΩ), 4-20mA (input impedance 100Ω) | | | | | | | |
| S | | External signal | | DC 0-10V, -1 | 0-+10V (input in | | -20mA (input imp | edance 100Ω) | | | |
| | | External port | RS-485 interface Run key/Stop key (FW/RV can be set by function command.) | | | | | | | | |
| | orward/ | Operator | | | |) | | , | | | |
| | everse | External signal | | FW RUN/STOP (NO | contact), RV set by | terminal assignment (| NO/NC selection), | 3-wire input available | 9 | | |
| iput S | start/stop | External port | | | | Set by RS-485 G(Jogging), DB(Exte | | | | | |
| | (Assign fi to termina | ve functions als) | PIDC(PID rese | et), UP/DWN(Remo | te-controlled acc | e start), STP(3-wire el./decel.) UDC(Re rload limit change), | mote-controlled | data clearing), | , | | |
| Т | Thermisto | or input | | | | One terminal(PTC) | | | | | |
| Dutput te | ntelligent of terminals | output | | Assign three functions to two NO contacts and one NO-NC combined contact (RUN, FA1, FA2, OL, OD, AL, FA3, IP, UV, RNT, ONT, RMD and THM) | | | | | | | |
| | ntelligent i output tern | | Analog voltage, analog current, PWM output | | | | | | | | |
| Display mo | onitor | | Output frequence | cy, output current, so | caled value of outp | ut frequency, trip histo | ory, I/O terminal co | ndition, input power | , output voltage | | |
| | | parameters | torque boost v mal protection | alue and frequenc level, external freq after trip, reduced | y adjustment, ana quency output zer I voltage soft start | er/lower limit, frequi log meter tuning, st. o/span reference, e. , overload restriction | arting frequency, xternal frequency | carrier frequency, / input bias start/er gy-saving | electronic ther- | | |
| Carrier free | quency ra | ange | | 0.5-1 | 2kHz | | | 0.5-8kHz | | | |
| Protective | functions | 5 | error, under-ve voltage protec | oltage error, CT(C | urrent transforme is power failure, o | king resistor overlo r) error, CPU error, pption 1 connection r error | external trip, US | SP error, ground fa | ult, input over- | | |
| nvironmental | temperatu | operating /storage ure(*7)/humidity | | -1 | . , |)−65℃ / 25−90%R | | tion) | | | |
| onditions | | on (*8) | | | | 9m/s² (0.3G), 10-55 | | | | | |
| | Locatio | on | | Alti | | ss, indoors (no cor | | dust) | | | |
| Color Gray (Bezel for digital operator is blue) | | | | | | | | | | | |
| Options | | | | | | s, DC reactors, rad unication cables, N | | | | | |
| Operator | | | Optional: OPE | -S(4-digit LED), SF | | E(4-digit LED with p al (English,French, | | | uquese) | | |
| Operator | | | operator with o | copy function), ICS | 5-1,3(Cable for op | erators(1m, 3m)) | | | 0 , | | |
| perator /eight kg | (lbs.) | | operator with o 20 (44) | copy function), ICS | 5-1,3(Cable for op 30 (66) | erators(1m, 3m)) 30 (66) | 60 (132) | 60 (132) | 80 (176) | | |

An optional conduit box is required for 37kW to 55kW to meet NEMA 1 . *2: The protection method conforms to JEM 1030 / NEMA(U.S.). *3: The applicable motor refers to Hitachi standard 3-phase motor (4-pole).

except for the use of AVR function. *5: To operate the motor beyond 50/60Hz, please consult with the motor manufacturer about the maximum allowable rotation speed. *8: Conforms to the test method specified in JIS C0040(1999).
*9: When using the inverter from 40° to 50°C ambient, the output current of

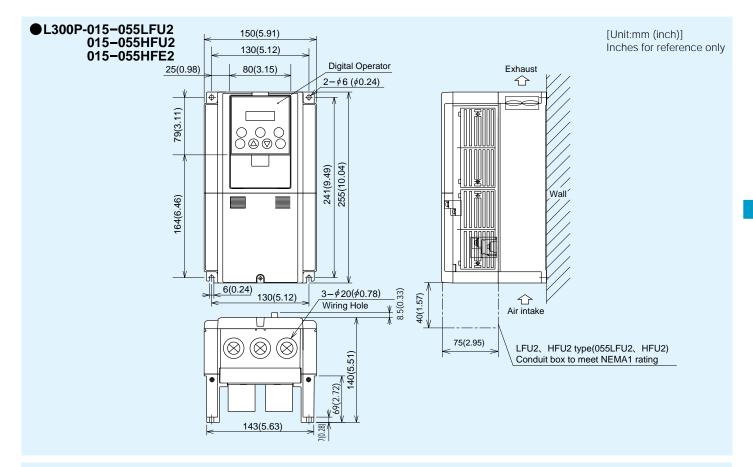
To use other motors, care must be taken to prevent the rated motor current (50Hz) from exceeding the rated output current of the inverter.

*6: Braking resistor is not integrated in the inverter. Please install optional braking resistor or dynamic braking unit when large braking torque is required.

7

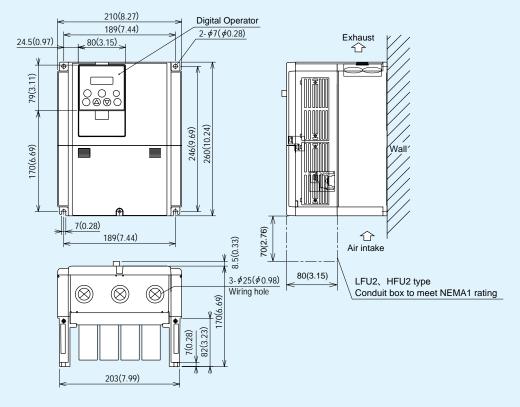
the inverter must be derated (see the next section on derating curves).



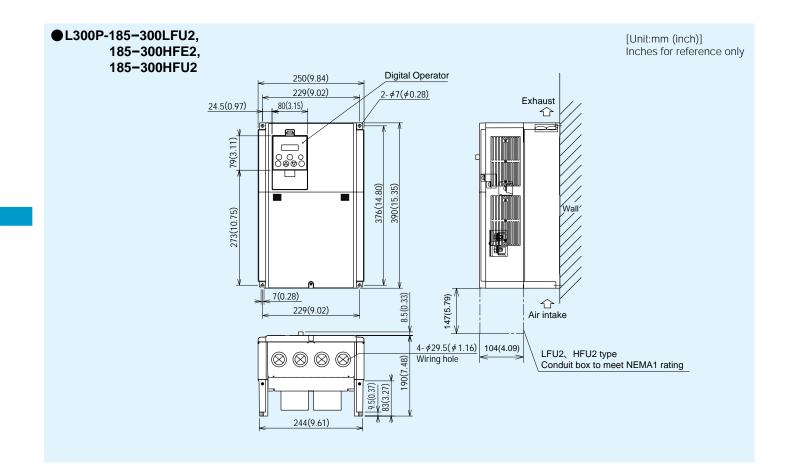


L300P-075-150LFU2, 075-150HFE2, 075-150HFU2

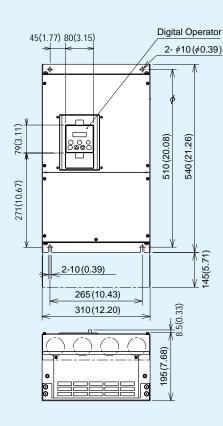
[Unit:mm (inch)] Inches for reference only

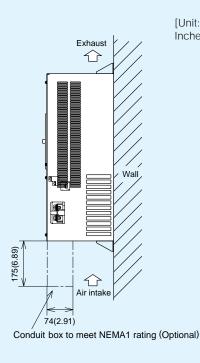




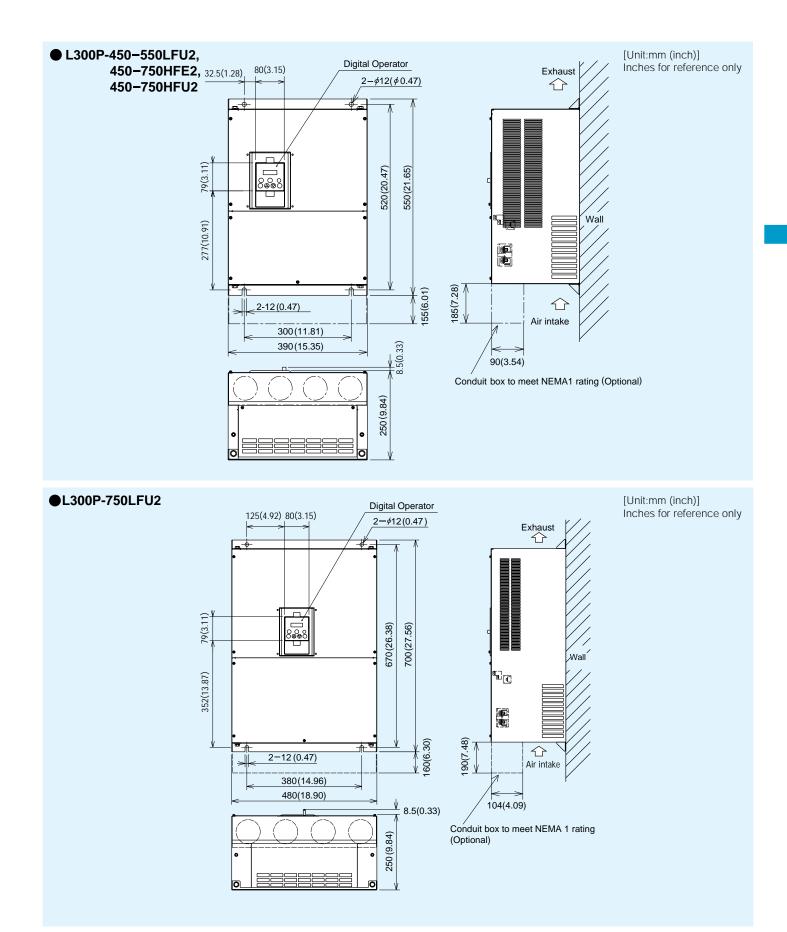


L300P-370LFU2, 370HFE2, 370HFU2

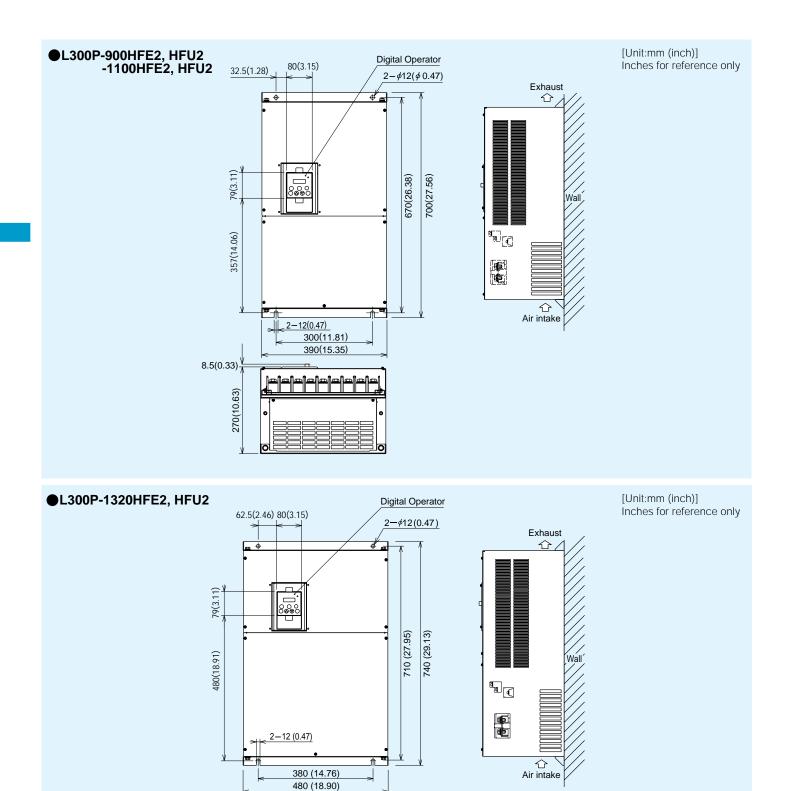




[Unit:mm (inch)] Inches for reference only







8.5 (0.33)

270 (10.63)

مالعما

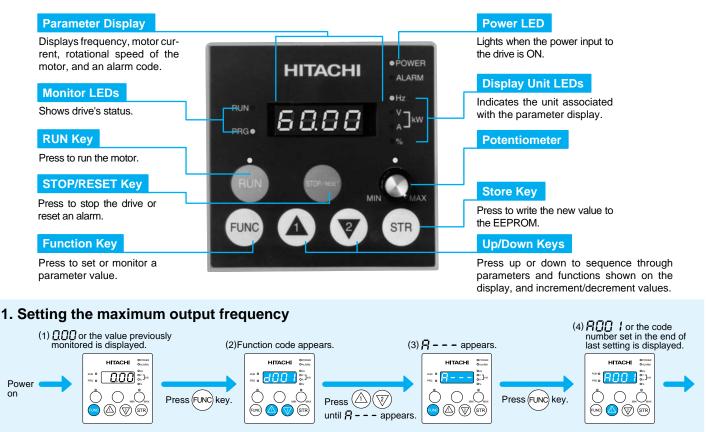
o

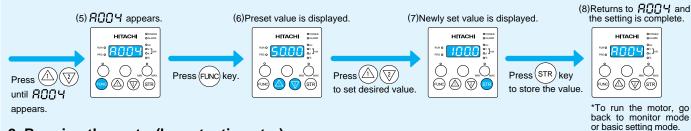
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OPERATION and PROGRAMMING

L300P Series can be easily operated with the digital operator (OPE-SR) provided as standard. The Digital operator can also be detached and used for remote-control. A multilingual (English, French, German Italian, Spanish, and Portuguese) operator with copy function (SRW-0EX) or a digital operator without potentiometer(OPE-S) is also available as an option. (For US version, OPE-SRE (English overlay with potentiometer) is provided as standard.)

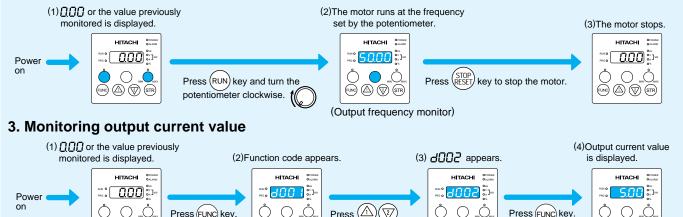




2. Running the motor(by potentiometer)

🖻 🛆 🕅 STR

Press (FUNC) key.



Press

FUNC 🛆 🦁 (STR)

(2/

until d002 appears.

🔤 🛆 🗑 🗺

Press (FUNC) key

FUNCTION LIST

Monitoring Functions and Main Profile Parameters

| | Moni | toring Functions and Main Profi | le Parameters | | | $\begin{bmatrix} O = Allo \\ X = Not \end{bmatrix}$ | wed permitted |
|--------------|--------------|--|--|--------|---------------------|---|---|
| С | ode | Name | Description | | Setting -FU2(UL) | | Run-time Data Edit (Enabled at b031) |
| | d001 | Output frequency monitor | 0.00-99.99/100.0-400.0Hz | - | - | - | - |
| | d002 | Output current monitor | 0.0-999.9A | - | - | - | - |
| | d003 | Motor rotational direction monitor | F(Forward) / o(Stop) / r(Reverse) | - | - | _ | - |
| | d004 | Process variable (PV), PID feedback monitor | 0.00-99.99/100.0-999.9/10009999./1000-9999/ [100- [999(10,000-99,900) | - | - | - | - |
| | d005 | Intelligent input terminal status | FW I | - | - | - | _ |
| Monitor Mode | d006 | Intelligent output terminal status | I I I I ION (Example) Terminal 12 and 11 : ON I I I I OFF AL : OFF | - | - | - | _ |
| nitol | d007 | Scaled output frequency monitor | 0.00-99.99/100.0-999.9/10009999./1000-3996(10,000-39,960) | - | - | - | - |
| Mo | d013 | Output voltage monitor | 0.0-600.0V | - | - | _ | - |
| | d014 | Power monitor | 0.0-999.9kW | - | - | - | - |
| | d016 | Cumulative RUN time monitor | 09999./1000-9999/ [100- [999 (10,000-99,900)hr | - | - | - | - |
| | d017 | Cumulative power-on time monitor | 09999./1000-9999/ [100- [999 (10,000-99,900)hr | - | - | - | - |
| | d080 | Trip count monitor | 09999./1000-6553(10,000-65,530) | - | - | _ | - |
| | d081 d086 | Trip monitor 1–6 | Displays trip event information | - | - | - | _ |
| | d090 | Warning monitor | Warning code | - | - | - | - |
| | F001 | Output frequency setting | 0.0, Starting frequency to maximum frequency / maximum frequency for second motor | 0.00Hz | 0.00Hz | 0 | 0 |
| de | F002 | Acceleration time (1) setting | 0.01-99.99/100.0-999.9/10003600. sec. | 30.00s | 60.00s | 0 | 0 |
| Setting Mode | F202 | Acceleration time (1) setting for second motor | 0.01-99.99/100.0-999.9/10003600. sec. | 30.00s | 60.00s | 0 | 0 |
| ting | F003 | Deceleration time (1) setting | 0.01-99.99/100.0-999.9/10003600. sec. | 30.00s | 60.00s | 0 | 0 |
| Set | F203 | Deceleration time (1) setting for second motor | 0.01-99.99/100.0-999.9/10003600. sec. | 30.00s | 60.00s | 0 | 0 |
| | F004 | Motor rotational direction setting | 00(Forward) / 01 (Reverse) | 00 | 00 | × | × |
| u | A | A Group: Standard functions | | | | | |
| Function | b | b Group: Fine tuning functions | | | | | |
| | C | C Group: Intelligent terminal functions | | | | | |
| ded | H | H Group: Motor constants functions | | | | | |
| Expanded | P | P Group: Expansion card functions | | | | | |
| ĒX | U | U Group: User-selectable menu functions | | | | | |

●A Group: Standard Functions

| | A Gro | oup: Standard Functions | | | | $\begin{bmatrix} O = Allo \\ X = Not \end{bmatrix}$ | owed t permitted |
|--|-------------------|---|---|-------------------|---------------------|---|--|
| С | ode | Name | Description | Defaul -FE(CE) | Setting -FU2(UL) | | Run-time Data Edi (Enabled at b031) |
| | A001 | Frequency source setting | 00(Potentiometer) / 01(Terminals) / 02(Operator) / 03(RS485) / 04 (Expansion card 1) / 05(Expansion card 2) | 01 | 01 | × | × |
| Setting | A002 | Run command source setting | 01(Terminals) / 02(Operator) / 03(RS485) / 04 (Expansion card 1) / 05(Expansion card 2) | 01 | 01 | × | × |
| sett | A003 | Base frequency setting | 30.00Hz-Maximum frequency | 50. | 60. | × | × |
| 2 | A203 | Base frequency setting for second motor | 30.00Hz-Maximum frequency for second motor | 50. | 60. | × | × |
| Basic | A004 | Maximum frequency setting | 30.00-400.0Hz | 50. | 60. | × | X |
| | A204 | Maximum frequency setting for second setting | 30.00-400.0Hz | 50. | 60. | × | × |
| | A005 | AT selection | 00(Selection between O and OI at AT) / 01(Selection between O and O2 at AT) | 00 | 00 | × | X |
| Setting | A006 | O2 selection | 00(Independent) / 01(Only positive) / 02(Both positive and negative) | 00 | 00 | × | X |
| Set | A011 | O-L input active range start frequency | 0.00-400.0Hz | 0.00 | 0.00 | × | 0 |
| | A012 | O-L input active range end frequency | 0.00-400.0Hz | 0.00 | 60.00 | × | 0 |
| 리 | A013 | O-L input active range start voltage | 0100.% | 0. | 0. | × | 0 |
| Analog Input | A014 | O-L input active range end voltage | 0100.% | 100. | 100. | × | 0 |
| - Lua | A015 | O-L input start frequency enable | 00(External frequency output zero reference) / 01(0Hz) | 01 | 01 | × | 0 |
| | A016 | External frequency filter time constant | 130. (Sampling time = 2 msec.) | 8. | 8. | × | 0 |
| g | A019 | Multispeed operation selection | 00(Binary: up to 16-stage speed at 4 terminals) / 01(Bit: up to 6-stage speed at 5 terminals) | 00 | 00 | × | × |
| Setting | A020 | Multispeed frequency setting (0) | 0.00, Starting frequency to maximum frequency | 0.00 | 0.00 | 0 | 0 |
| ş | A220 | Multispeed frequency setting (0) for second motor | 0.00, Starting frequency to maximum frequency for second motor | 0.00 | 0.00 | 0 | 0 |
| ging Freque | A021 I A035 | Multispeed frequency setting (1-15) | 0.00, Starting frequency to maximum frequency | 0.00 | 0.00 | 0 | 0 |
| g | A038 | Jog frequency setting | 0.00, Starting frequency to 9.99Hz | 1.00 | 1.00 | 0 | 0 |
| A220 A021 A035 A035 A038 A039 | | Jog stop mode | 00(Free-run stop/disable during RUN) / 01(Deceleration to stop/ disable during RUN) / 02(DC braking to stop/ disable during RUN) / 03(Free-run stop/ enable during RUN) / 04(Deceleration to stop/ enable during RUN) / 05(DC braking to stop/ enable during RUN) | 00 | 00 | × | 0 |

| | | | | | | $\begin{bmatrix} O = Allo \\ X = Not \end{bmatrix}$ | owed t permitted |
|-----------------------|--------------|--|--|---------|---------|---|---|
| Cod | le | Name | Description | Default | Setting | Run-time Setting | Run-time Data Edit (Enabled at b031) |
| | A041 | Torque boost method selection | 00(Manual torque boost) / 01(Automatic torque boost) | 00 | 00 | × | × |
| | A241 | Torque boost method selection for second motor | 00(Manual torque boost) / 01(Automatic torque boost) | 00 | 00 | × | × |
| | A042 | Manual torque boost value | 0.0-20.0% | 1.0 | 1.0 | 0 | 0 |
| | A242 | Manual torque boost value for second motor | 0.0-20.0% | 1.0 | 1.0 | 0 | 0 |
| V/f Characteristic | A043 | Manual torque boost frequency adjustment | 0.0-50.0% | 5.0 | 5.0 | 0 | 0 |
| Characteristic | A243 | Manual torque boost frequency adjustment for second motor | 0.0-50.0% | 5.0 | 5.0 | 0 | 0 |
| | A044 | V/f characteristic curve selection | 00(VC) / 01(VP 1.7th power) / 02(V/f free-setting) | 00 | 01 | × | X |
| | A244 | V/f characteristic curve selection for second motor | 00(VC) / 01(VP 1.7th power) / 02(V/f free-setting) | 00 | 01 | × | × |
| | A045 | V/f gain setting | 20100. | 100. | 100. | 0 | 0 |
| | A051 | DC braking enable | 00(Disabled) / 01(Enabled) | 00 | 00 | × | 0 |
| | A052 | DC braking frequency setting | 0.00-60.00Hz | 0.50 | 0.50 | × | 0 |
| | A053 | DC braking wait time | 0.0-5.0sec. | 0.0 | 0.0 | × | 0 |
| | A054 | DC braking force setting | 070.% | 0. | 0. | × | 0 |
| DC Braking | A055 | DC braking time setting | 0.0-60.0sec. | 0.0 | 0.0 | × | 0 |
| | A056 | DC braking edge or level detection | 00(Edge) / 01(Level) | 01 | 01 | × | 0 |
| | A057 | DC braking force setting at the starting point | 070.% | 0. | 0. | × | 0 |
| | A058 | DC braking time setting at the starting point | 0.0-60.0sec. | 0.0 | 0.0 | × | 0 |
| | A059 | DC braking carrier frequency setting | 0.5-12kHz (To be derated) {0.5-8kHz} ^(*1) | 3.0 | 3.0 | × | × |
| | A061 | Frequency upper limit setting | 0.00, Starting frequency to maximum frequency | 0.00 | 0.00 | × | 0 |
| | A261 | Frequency upper limit setting for second motor | 0.00, Starting frequency to maximum frequency for second motor | 0.00 | 0.00 | × | 0 |
| | A062 | Frequency lower limit setting | 0.00, Starting frequency to maximum frequency | 0.00 | 0.00 | × | 0 |
| | A262 | Frequency lower limit setting for second motor | 0.00, Starting frequency to maximum frequency for second motor | 0.00 | 0.00 | × | 0 |
| Upper/ | A063 | Jump frequency (1) setting | 0.00-99.99/100.0-400.0Hz | 0.00 | 0.00 | × | 0 |
| Lower Limit and | A064 | Jump frequency width (1) setting | 0.00-10.00Hz | 0.50 | 0.50 | × | 0 |
| Jump | A065 | Jump frequency (2) setting | 0.00-99.99/100.0-400.0Hz | 0.00 | 0.00 | × | 0 |
| Frequency | A066 | Jump frequency width (2) setting | 0.00-10.00Hz | 0.50 | 0.50 | × | 0 |
| | A067 | Jump frequency (3) setting | 0.00-99.99/100.0-400.0Hz | 0.00 | 0.00 | × | 0 |
| | A068 | Jump frequency width (3) setting | 0.00-10.00Hz | 0.50 | 0.50 | × | 0 |
| | A069 | Acceleration hold frequency setting | 0.00-99.99/100.0-400.0Hz | 0.00 | 0.00 | × | 0 |
| | A070 | Acceleration stop time setting | 0.0-60.0sec. | 0.0 | 0.0 | × | 0 |
| | A071 | PID function enable | 00(Disable) / 01(Enable) | 00 | 00 | × | 0 |
| | A072 | PID proportional gain | 0.2-5.0 | 1.0 | 1.0 | 0 | 0 |
| PID Control | A073 | PID integral gain | 0.0-3600.0sec. | 1.0 | 1.0 | 0 | 0 |
| | A074 | PID differential gain | 0.0-100.0sec. | 0.0 | 0.0 | 0 | 0 |
| | A075 | Process variable scale conversion | 0.01-99.99% | 1.00 | 1.00 | × | 0 |
| | A076 | Process variable source setting | 00(at OI) / 01(at O) | 00 | 00 | × | 0 |
| AVR | A081 | AVR function selection | 00(Always ON) / 01(Always OFF) / 02(OFF during deceleration) | 00 | 00 | × | × |
| Function | A082 | AVR voltage selection | 200/215/220/230/240, 380/400/415/440/460/480V | | 230/460 | X | × |
| | A085 | Operation mode selection | 00(Normal operation) / 01(Energy-saving operation) | 00 | 00 | X | × |
| | | Energy saving mode tuning | 0.0-100.0sec. | 50.0 | 50.0 | 0 | 0 |
| | A092 | Acceleration time (2) | 0.01-99.99/100.0-999.9/10003600.sec. | 15.00 | 15.00 | 0 | 0 |
| | A292 | Acceleration time (2) for second motor | 0.01-99.99/100.0-999.9/10003600.sec. | 15.00 | 15.00 | 0 | 0 |
| | A093 | Deceleration time (2) | 0.01-99.99/100.0-999.9/10003600.sec. | 15.00 | 15.00 | 0 | 0 |
| Operation Mode and | A293 | Deceleration time (2) for second motor | 0.01-99.99/100.0-999.9/10003600.sec. | 15.00 | 15.00 | 0 | 0 |
| Accel./ | A094 | Select method to switch to second accel. / decel. profile | 00(2CH input from terminal) / 01(Transition frequency) | 00 | 00 | X | × |
| Decel. Function | A294 | Select method to switch to second accel./ decel. profile for second motor | 00(2CH input from terminal) / 01(Transition frequency) | 00 | 00 | X | X |
| . anonom | A095 | Accel(1) to Accel(2) frequency transition point | 0.00-99.99/100.0-400.0Hz | 0.00 | 0.00 | X | × |
| | A295 | Accel(1) to Accel(2) frequency transition point for second motor | 0.00-99.99/100.0-400.0Hz | 0.00 | 0.00 | × | X |
| | A096 | Decel(1) to Decel(2) frequency transition point | 0.00-99.99/100.0-400.0Hz | 0.00 | 0.00 | X | X |
| | A296 | Decel(1) to Decel(2) frequency transition point for second motor | 0.00-99.99/100.0-400.0Hz | 0.00 | 0.00 | × × | × × |
| | A097 | Acceleration curve selection | 00(Linear)/01(S-curve)/02(U-shape)/03(Reverse U-shape) 00(Linear)/01(S-curve)/02(U-shape)/03(Reverse U-shape) | 00 | 00 | × | X |
| | A098 | Deceleration curve selection | 0.00-400.0Hz | 00 | 00 | X | 0 |
| | A101 A102 | OI-L input active range start frequency | 0.00-400.0Hz | 0.00 | 60.00 | X | 0 |
| | A102 | OI-L input active range end frequency OI-L input active range start voltage | 0100.% | 20 | 20 | X | 0 |
| | A103 | OI-L input active range end voltage | 0100.% | 100 | 100 | X | 0 |
| External Frequency | A104 | OI-L input start frequency enable | 00(External frequency output zero reference) / 01(0Hz) | 01 | 01 | X | 0 |
| Tuning | A105 | O2-L input active range start frequency | - 400.0-400.0Hz | 0.00 | 0.00 | X | 0 |
| | A112 | O2-L input active range end frequency | - 400.0-400.0Hz | 0.00 | 0.00 | × | 0 |
| | A112 | O2-L input active range end nequency | -100100.% | -100 | -100 | X | 0 |
| | A113 | O2-L input active range end voltage | -100100.% | 100 | 100 | X | 0 |
| Accel./ | A114 | Acceleration curve constants setting | 01(Smallest deviation)-10(Largest deviation) | 02 | 02 | X | 0 |
| Decel. Curve | A131 | Deceleration curve constants setting | 01(Smallest deviation)-10(Largest deviation) | 02 | 02 | X | 0 |
| | | | | 02 | 02 | | |

| B Group | : Fine | Tuning | Functions |
|---------|--------|--------|-----------|
|---------|--------|--------|-----------|

| B Gr | oup : | Fine Tuning Functions | | | | | owed ot permitted |
|-------------------------|--------------|--|---|---------------------------|---------------------------|---------------------|------------------------------------|
| Cod | le | Name | Description | Default | Setting -FU2(UL) | Run-time Setting | Run-time Data E (Enabled at b03 |
| | b001 | Selection of automatic restart mode | 00(Alarm output after trip, automatic restart disable) / 01(Restart at 0Hz) / 02(Re- sume operation after frequency matching) / 03(Resume previous frequency after frequency matching, then decelerate to stop and display trip information) | 00 | 00 | × | 0 |
| Restart after | b002 | Allowable instantaneous power failure time | 0.3-25.0sec. | 1.0 | 1.0 | X | 0 |
| stantaneous | b003 | Time delay enforced before motor restart | 0.3-100.0sec. | 1.0 | 1.0 | X | |
| ower r andre | b004 | Instantaneous power failure and under-voltage trip enable | 00(Disable) / 01(Enable) / 02(Disable during stop and ramp to stop) | 00 | 00 | × | |
| | b005 b006 | Number of restarts after instantaneous power failure and under-voltage trip Phase loss detection enable | 00(16 times) / 01(Always restart) 00(Disable) / 01(Enable) | 00 | 00 | × × | |
| | b008 | Restart frequency setting | 0.00-99.99/100.0-400.0Hz | 0.00 | 0.00 | × | |
| | b007 | Level of electronic thermal setting | 0.20*rated current-1.20*rated current | Rated current | Rated current | × | 0 |
| | b212 | Level of electronic thermal setting for second motor | 0.20*rated current-1.20*rated current | Rated | Rated | × | 0 |
| | b013 | Electronic thermal characteristics | 00(Reduced torque) / 01(Constant torque) / 02(V/f free-setting) | Current 01 | current 00 | X | 0 |
| Electronic | b213 | Electronic thermal characteristics for second motor | 00(Reduced torque) / 01(Constant torque) / 02(V/f free-setting) | 01 | 00 | X | ĬŎ |
| Thermal | b015 | Free-setting electronic thermal frequency (1) | 0400.Hz | 0. | 0. | X | Ŏ |
| | b016 | Free-setting electronic thermal current (1) | 0.0-1000.A | 0.0 | 0.0 | X | Ŏ |
| | b017 | Free-setting electronic thermal frequency (2) | 0400.Hz | 0. | 0. | × | Ō |
| | b018 | Free-setting electronic thermal current (2) | 0.0-1000.A | 0.0 | 0.0 | X | Ō |
| | b019 | | | 0. | 0. | × | Ŏ |
| | b020 | Free-setting electronic thermal current (3) | 0.0-1000.A | 0.0 | 0.0 | × | 0 |
| | b021 | Overload restriction operation mode | 00(Disable) / 01(Enable during accel./constant speed) / 02(Enable during constant speed) | 01 | 01 | × | 0 |
| | b022 | Overload restriction setting | 0.50*rated current-1.50*rated current | Rated current* 1.20 | Rated current* 1.10 | × | 0 |
| Overload Restriction | b023 | Deceleration rate at overload restriction | 0.10-30.00 | 1.00 | 15.00 | × | 0 |
| Restriction | b024 | Overload restriction operation mode (2) | 00(Disable) / 01(Enable during accel./ constant speed) / 02(Enable at constant speed) | 01 | 01 | × | 0 |
| | b025 | Overload restriction setting (2) | 0.50*rated current-1.50*rated current | Rated current* 1.20 | Rated current* 1.20 | × | 0 |
| | b026 | Deceleration rate at overload restriction (2) | 0.10-30.00 | 1.00 | 1.00 | × | 0 |
| Software Lock | b031 | Software lock mode selection | 00(All parameters except b031 are locked when SFT from terminal is on) / 01(All parameters except b031 and output frequency F001 are locked when SFT from terminal is on) / 02(All parameters except b031 are locked) / 03(All parameters except b031 and output fre- quency F001 are locked) / 10(Run-time data edit mode) | 01 | 01 | × | 0 |
| | b034 | RUN/ power-on warning time | 09999./1000-6553(10,000-65,5300)hr (Output to intelligent terminal) | 0. | 0. | × | 0 |
| | b035 | Rotational direction restriction | 00(Enable for both directions) / 01(Enable for forward) / 02(Enable for reverse) | 00 | 00 | × | × |
| | b036 | Reduced voltage soft start selection | 00(Short)-06(Long) | 06 | 06 | × | 0 |
| | b037 | Function code display restriction | 00(All) / 01(Utilized functions) / 02(User-selected functions only) | 00 | 00 | × | 0 |
| | b080 | AM terminal analog meter adjustment | 0-255 | 180 | 180 | 0 | 0 |
| | b081 | FM terminal analog meter adjustment | 0-255 | 60 | 60 | 0 | 0 |
| | b082 | Start frequency adjustment | 0.10-9.99Hz | 0.50 | 0.50 | × | 0 |
| | b083 | Carrier frequency setting | 0.5-12.0kHz (To be derated) {0.5-8kHz}(*1) | 3.0 | 3.0 | × | 0 |
| Others | b084 | Initialization mode | 00(Trip history clear) / 01(Parameter initialization) / 02(Trip history clear and parameter initialization) | 00 | 00 | × | × |
| | b085 | Country code for initialization | 00(Japanese version) / 01(European version) / 02(North American version) | 01 | 02 | × | × |
| | b086 | Frequency scaling conversion factor | 0.1-99.9 | 1.0 | 1.0 | 0 | 0 |
| | b087 | STOP key enable | 00(Enable) / 01(Disable) | 00 | 00 | × | 0 |
| | b088 | Resume on free-run stop cancellation mode | 00(Restart at 0Hz) / 01(Resume operation after frequency matching) | 00 | 00 | × | 0 |
| | b090 | Dynamic braking usage ratio | 0.0-100.0% | 0.0 | 0.0 | × | 0 |
| | b091 | Stop mode selection | 00(Deceleration and stop) / 01(Free-run stop) | 00 | 00 | X | X |
| | b092 | Cooling fan control | 00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop) | 00 | 00 | X | X |
| | b095 | Dynamic braking control | 00(Disable) / 01(Enable during run) / 02(Enable during stop) | 00 | 00 | X | 0 |
| | b096 b098 | Dynamic braking activation level | 330-380/660-760V | | 360/720 | × | 0 |
| | b098 | Thermistor for thermal protection control Thermistor for thermal protection level setting | 00(Disable) / 01(PTC enable) / 02(NTC enable) 0.0-9999Ω | 00 3000 | 00 3000 | ×× | 0 |
| | b099 b100 | Free-setting V/f frequency (1) | 0.0-99990 0Free-setting V/f frequency (2) | 0.0 | 0.0 | × | |
| | b100 | Free-setting V/f voltage (1) | 0.0-800.0V | 0.0 | 0.0 | X | X |
| | b102 | Free-setting V/f requency (2) | 0Free-setting V/f frequency (3) | 0.0 | 0.0 | × | X |
| | b102 | Free-setting V/f voltage (2) | 0.0-800.0V | 0.0 | 0.0 | × | X |
| | b104 | Free-setting V/f frequency (3) | 0Free-setting V/f frequency (4) | 0.0 | 0.0 | X | X |
| | b105 | Free-setting V/f voltage (3) | 0.0-800.0V | 0.0 | 0.0 | × | × |
| ree-setting | b106 | Free-setting V/f frequency (4) | 0Free-setting V/f frequency (5) | 0.0 | 0.0 | X | X |
| /f pattern | b107 | Free-setting V/f voltage (4) | 0.0-800.0V | 0.0 | 0.0 | × | × |
| | b108 | Free-setting V/f frequency (5) | 0Free-setting V/f frequency (6) | 0.0 | 0.0 | × | × |
| | b109 | Free-setting V/f voltage (5) | 0.0-800.0V | 0.0 | 0.0 | × | × |
| | b110 | Free-setting V/f frequency (6) | 0Free-setting V/f frequency (7) | 0.0 | 0.0 | × | × |
| | b111 | Free-setting V/f voltage (6) | 0.0-800.0V | 0.0 | 0.0 | × | × |
| | b112 | Free-setting V/f frequency (7) | 0400.Hz | 0.0 | 0.0 | Х | X |
| | b112 | | 0.0-800.0V | 0.0 | 0.0 | X | X |

(*1) 90kW and over

| C Gr | oup: | Intelligent Terminal Functions | | | | $\bigcirc = Allo$ | |
|-------------------------------|--------------|--|--|--------------------|-----------------------|---------------------|--------|
| Cod | de | Name | Description | Default -FE(CE) | t Setting -FU2(UL) | Run-time Setting | |
| | C001 | Terminal (1) function | 01(RV:Reverse) / 02(CF1:Multipeed(1)) / 03(CF2:Multispeed(2)) / 04(CF3:Multispeed(3)) / 05(CF4:Multispeed(4)) / 06(JG-Jogging) / 07(DB:External DC braking) / 06(CF1, 02) | 18 | 18 | × | 0 |
| | C002 | Terminal (2) function | 08(SET:Second motor constants setting) / 09(2CH:Second accel/decel) / 11(FRS:Free-run stop) / 12(EXT:External trip) / 13(USP:Unattended start protection) / 14(CS:Change toffrom commercial power supply) / 15(SFT:Software lock) / | 16 | 16 | × | 0 |
| ntelligent nput erminal | C003 | Terminal (3) function | 16(AT:Analog input selection) /18(RS:Reset) / 20(STA:3-wire start) / 21(STP:3-wire hold) / 22(F/R:3-wire fwd./rev.) / 23(PID:PID On/Off) / 24(PIDC:PID reset) / 27(UP:Remote-controlled accel) / 28(DWN:Remote-controlled decel) / | 03 | 13 | × | 0 |
| setting | C004 | Terminal (4) function | 29(UDC:Remote-controlled data clearing) / 31(OPE:Operator control) / 32(SF1:Multi- speed bit command(1) / 33(SF2:Multispeed bit command(2) / 34(SF3:Multispeed bit | 02 | 02 | × | 0 |
| | C005 | Terminal (5) function | command(3) / 35(SF4:Multispeed bit command(4) / 36(SF5:Multispeed bit command(5) / 37(SF6:Multispeed bit command(6) / 38(SF7:Multispeed bit command(7) / 39(OLR:Overload limit change)/ 49(ROK: RUN permissive) ⁽⁻¹⁾ / 255(NO:Not selected) | 01 | 01 | × | 0 |
| | C011 | Terminal (1) active state | 00(NO) / 01(NC) | 00 | 00 | X | 0 |
| ntelligent | C012 | Terminal (2) active state | 00(NO) / 01(NC) | 00 | 00 | X | 0 |
| nput Terminal | C013 | Terminal (3) active state | 00(NO) / 01(NC) | 00 | 01 | X | |
| State | C014 | Terminal (4) active state | 00(NO) / 01(NC) | 00 | 00 | × | 000 |
| Setting | C015 | Terminal (5) active state | 00(NO) / 01(NC) | 00 | 00 | X | |
| | C019 | Terminal FW active state | 00(NO) / 01(NC) | 00 | 00 | X | 0 |
| | C021 | Terminal (11) function | 00(RUN:Run signal) / 01(FA1:Frequency arrival signal (at the set frequen- cy))/ 02(FA2:Frequency arrival signal (at or above the set frequency)) / | 01 | 01 | × | 0 |
| ntelligent Dutput | C022 | Terminal (12) function | 03(OL:Overload advance notice signal) / 04(OD:Output deviation for PID control) / 05(AL:Alarm signal) / 06(FA3:Frequency arrival signal (only at the set frequency)) / 08(IP:Instantaneous power failure signal) / 09(UV:Under-voltage) | 00 | 00 | × | 0 |
| erminal Setting | C026 | Alarm relay terminal function | signal)/ 11(RNT:RUN time over) / 12(ONT:Power-on time over) / 13(THM:Thermal alarm) / 27(RMD: Operator RUN command signal)(*1) | 05 | 05 | × | 0 |
| | C027 | FM signal selection | 00(Output frequency) / 01(Output current) / 03(Digital output frequency-only at | 00 | 00 | X | 0 |
| | C027 | AM signal selection | C027) / 04(Output voltage) / 05(Power) / 06(Thermal load ratio) / 07(LAD fre- | 00 | 00 | × | l ŏ |
| | C020 | AM signal selection | quency) | 00 | 00 | X | Τŏ |
| | C023 | Terminal (11) active state | 00(NO) / 01(NC) | 00 | 00 | X | Τŏ |
| ntelligent | C032 | Terminal (12) active state | 00(NO) / 01(NC) | 00 | 00 | X | Ηŏ |
| utput | C036 | Alarm relay terminal active state | 00(NO) / 01(NC) | 01 | 01 | X | Ŏ |
| erminal | C040 | Overload signal output mode | 00(During accel./decel) / 01(At constant speed) | 01 | 01 | X | ŏ |
| tate and | C041 | Overload level setting | 0.00*rated current-2.00*rated current | Rated current | | X | ŏ |
| utput | C042 | Arrival frequency setting for acceleration | 0.00-99.99/100.0-400.0Hz | 0.0 | 0.0 | X | ŏ |
| evel | C043 | Arrival frequency setting for deceleration | 0.00-99.99/100.0-400.0Hz | 0.0 | 0.0 | X | ŤŎ |
| etting | C044 | PID deviation level setting | 0.0-100.0% | 3.0 | 3.0 | X | Č |
| | C061 | Electronic thermal warning level setting | 0100.% | 80 | 80 | X | Ŏ |
| | C070 | Data command method | 02(Operator) / 03(RS485) / 04 (Expansion card 1) / 05(Expansion card 2) | 02 | 02 | X | X |
| | C071 | Communication speed selection | 03(2400bps) / 04(4800bps) / 05(9600bps) / 06(19200bps) | 04 | 04 | X | 0 |
| erial | C072 | Node allocation | 132. | 1. | 1. | Х | 0 |
| ommuni- | C073 | Communication data length selection | 7(7-bit) / 8(8-bit) | 7 | 7 | X | 0 |
| ation | C074 | Communication parity selection | 00(No parity) / 01(Even) / 02(Odd) | 00 | 00 | X | 0 0 |
| | C075 | Communication stop bit selection | 1(1-bit) / 2(2-bit) | 1 | 1 | X | |
| | C078 | Communication wait time | 01000.msec. | 0.0 | 0.0 | × | 00 |
| | C081 | O input span calibration | 0 9999./1000- 6553(10,000-65,530) | | Factory set | 0 | |
| | C082 | OI input span calibration | 0 9999./1000- 6553(10,000-65,530) | Factory set | | 0 | 0 |
| Analog Meter | C083 | O2 input span calibration | 0 9999./1000- 6553(10,000-65,530) 0.0-1000. | Factory set 105 | | 00 | |
| Setting | C085 C086 | Thermistor input tuning AM terminal offset tuning | 0.0-1000. | 0.0 | 105 0.0 | 00 | H C |
| Joung | C086 | AMI terminal meter tuning | 0255. | 80 | 80 | - ŏ- | |
| | C087 | AMI terminal offset tuning | 020.0mA | | Factory set | ŏ | Ĕ |
| | C000 | Debug mode enable | 00(No display) / 01(Display) | 00 | 00 | × | Č |
| | C101 | UP/DOWN memory mode selection | 00(Clear previous frequency) / 01(Keep previous frequency) | 00 | 00 | X | Č |
| D (h = 1.5 | C102 | Reset mode selection | 00(Cancel trip state when reset signal turns ON) / 01(Cancel trip state when reset signal turns OFF) / 02(Cancel trip state when reset signal turns ON(En- | 00 | 00 | 0 | C |
| Others | C103 | Restart frequency after reset | able during trip state)) 00(Restart at 0Hz) / 01(Resume operation after frequency matching) | 00 | 00 | × | C |
| | C103 | O input zero calibration | 0 9999./1000- 6553(10,000-65,530) | | Factory set | | |
| | C121 | | 0. = 9999./1000 = 6553(10,000 = 65,530) | | Factory set | 000 | |
| | C123 | | 0 9999./1000- 6553(10,000-65,530) | | Factory set | Ŏ | |
| H Gro | | Motor Constants Functions | | | | | |
| | | Motor capacity | $0.20-75.0(kW) \{-160(kW)\}^{(*2)}$ | | Factory set | X | |
| | | Motor capacity for second motor | 0.20-75.0(kW) {-160(kW)}(*2) 2/4/6/8 | | Factory set 4 | × | × |
| | | Motor poles setting Motor poles setting for second motor | 2/4/6/8 | 4 | 4 | × | |
| | | Motor stabilization constant | 0255. | 4 100. | 4 100. | × | |
| | | Motor stabilization constant for second motor | 0255. | 100. | 100. | $-\frac{1}{2}$ | |
| P Gro | oup: I | Expansion Card Functions | | | | | |
| | | Operation mode on Expansion card 1 error Operation mode on Expansion card 2 error | 00(Trip) / 01(Continuous operation) 00(Trip) / 01(Continuous operation) | 00 | 00 | ×× | |
| | | Accel/deccel time input selection | 00(operation)/01(option1)/02(option2) | 00 | 00 | × | |
| | | DeviceNet comm watchdog timer | 0.00-99.99s | 1.00 | 1.00 | × | × |
| | | Inverter action on DeviceNet comm error | 00(trip)/01(trip after deceleration stop)/02(invalid)/03(free-run)/04(deceleration stop) | 01 | 01 | X | 1 × |
| | P046 | DeviceNet polled I/O:Output instance number | 20,21,100 | 21 | 21 | X | Ś |
| | P047 | DeviceNet polled I/O:Input instance number | 70,71,101 | 71 | 71 | X | Ѓх |
| | P048 | Input action on DeviceNet idle mode | 00(trip)/01(trip after deceleration stop)/02(invalid)/03(free-run)/04(deceleration stop) | 01 | 01 | X | Ś |
| | P049 | Motor poles setting for RPM | 0-38(even only) | 0 | 0 | X | × |
| | P050 | Output frequency on analog reference signal loss | 00(Output freq.forced to 0Hz; 500ms wait to recover)/01(Output forced 0Hz; no wait to | 00 | 00 | × | , , |
| U Gr | | User-selectable Menu Functions | recover)/02(Output freq.forced to max.freq.A004)/03(Output ferq.forced to A020/A220) | | | | |
| 0.01 | U001 | | no / d001-P002 | | | ~ | C |
| | U012 | | | no | no | × | |

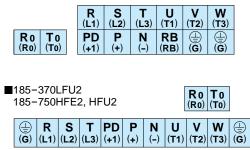
Main Circuit Terminals

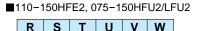
Terminal Description

| Terminal Symbol | Terminal Name |
|---------------------|--|
| R(L1), S(L2), T(L3) | Main power supply input terminals |
| U(T1), V(T2), W(T3) | Inverter output terminals |
| PD(+1), P(+) | DC reactor connection terminals |
| P(+), RB(RB) | External braking resistor connection terminals |
| P(+), N(-) | External braking unit connection terminals |
| (G) | Ground connection terminal |
| R0(R0), T0(T0) | Control power supply input terminals |

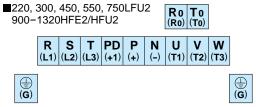
Terminal Arrangement

■015-055 LFU2, HFU2, HFE2









Screw Diameter and Terminal Width

| | | | | | Main Cir | cuit Terminals | | | | | R0,T0 Terminals |
|---|---------------------|---------------------------|----------------------|------|--------------------------|------------------------------|----------------------------------|-----------------|---------------------------|-----------------------|-----------------|
| | Model | 015-037 LFU2 HFE2/HFU2 | 055LFU2 HFE2/HFU2 | | 110-150LFU2 HFE2/HFU2 | 185LFU2,185-370 HFE2/HFU2 | 220-370LFU2, 450-750HFE2/HFU2 | 450-550 LFU2 | 750LFU2, 1320HFE2/HFU2 | 900-1100 HFE2/HFU2 | All models |
| | Screw diameter | M4 | M5 | M5 | M6 | M6 | M8 | M10 | M10 | M10 | M4 |
| 1 | Ferminal width (mm) | 13 | 13 | 17.5 | 17.5 | 18 | 23 | 35 | 40 | 29 | 9 |

*For ground screw of 200, 300, 450, 550 LFU2, M6 is used. For 900-1320HFE/HFU2, M8 is used.



Control Circuit Terminals

Terminal Arrangement

| L O OI AMI P24 PLC CM1 12C 12A 11C 11A AL0 AL2 | H | 1 | 0 | 2 | Α | м | FN | N | т | н | F | w | Ę | 5 | 4 | L | 3 | 6 | 2 | 2 | 1 | I | AL | .1 | |
|--|---|---|---|---|----|---|----|----|----|----|----|----|----|----|----|----|----|----|---|----|---|----|----|----|---|
| | L | C |) | O |)I | A | NI | P2 | 24 | PL | _C | CN | /1 | 12 | 2C | 12 | 2A | 11 | С | 11 | Α | AL | .0 | AL | 2 |

Screw diameter M3, Terminal width 6.4mm

Control Circuit Terminals

Terminal Description []: Default setting (CE/UL)

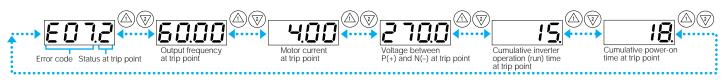
| | | | Symbol | Name | Explanation of Terminals | Ratings | | | | |
|---------|------------------------|--------------------|--|--|--|--|--|--|--|--|
| | Power | Supply | L | Common Terminal for Analog Power Source | Common terminal for H, O, O2, OI, AM, and AMI. Do not ground. | — | | | | |
| | 1 Ower | ouppiy | н | Power Source for Frequency Setting | Power supply for frequency command input | DC 10V, 20mA max. | | | | |
| | Frequency Setting | | 0 | Frequency Command Terminal | Maximum frequency is attained at DC 10V in DC 0-10V range. Set the voltage at A014 to command maximum frequency below DC 10V. | Input impedance: $10k\Omega$, Allowable input voltage range: DC -0.3 -+12V | | | | |
| | | | O2 | Frequency Command Extra Terminal | O2 signal is added to the frequency command of O or OI in DC $0-\pm10V$ range. By changing configuration, frequency command can be input also at O2 terminal. | Input impedance:10kΩ, Allowable input voltage range: DC 0-±12V | | | | |
| Analog | | | OI | Frequency Command Terminal Maximum frequency is attained at DC 20mA in DC 4–20mA range. When the intelligent terminal configured as AT is on, OI signal is enab | | Input impedance: 100Ω, Allowable input voltage range: DC 0-24mA | | | | |
| | Monitor | Output | AM | Analog Output Monitor (Voltage) | Selection of one function from: Output frequency, output current, torque, output voltage, input | DC 0-10V, 2mA max. | | | | |
| | Monitor Output | | AMI | Analog Output Monitor (Current) | power, electronic thermal load ratio, and LAD frequency. | DC 4-20mA, 250 Ω max. | | | | |
| | Analog Sensor Input | | тн | Thermistor Input Terminals | The inverter trips when the external thermistor detects abnormal temperature. Common terminal is CM1. [Recommended thermistor characteristics] Allowable rated power: 100mW or over. Impedance in the case of abnormal temperature: $3k\Omega$ Note: Thermal protection level can be set between 0 and 9999 Ω . | Allowable input voltage range DC0-5V [Input Circuit] Thermistor CM1 | | | | |
| | Monitor Output | | Output FM Digital Monitor (Voltage) [DC0-10V output (PWM output)] Selection of one function from: Output frequency, output current, torque, output voltage, input power, electronic thermal load ratio, and LAD frequency. [Digital pulse output (Pulse voltage DC 0/10V)] Outputs the value of output frequency as digital pulse (duty 50%) | | Digital output frequency range: 0-3.6kHz, 1.2mA max. | | | | | |
| Digital | Power Supply | | P24 | Power Terminal for Interface | Internal power supply for input terminals. In the case of source type logic, common terminal for contact input terminals. | DC 24V, 100mA max. | | | | |
| | | | CM1 | Common Terminal for Interface | Common terminal for P24, TH, and FM. In the case of sink type log- ic, common terminal for contact input terminals. Do not ground. | _ | | | | |
| | | Run Command | FW | Forward Command Input | The motor runs forward when FW terminal is ON, and stops when FW is OFF. | [Input ON condition] | | | | |
| | Contact Input | Functions | 1 [RS/RS] 2 [AT/AT] 3 [CF2/USP] 4 [CF1/CF1] 5 [RV/RV] | Intelligent Input Terminals | Assign 5 functions to terminals. (Refer to the standard specifications for the functions.) | Voltage between each terminal and PLC: DC 18V min. [Input OFF condition] Voltage between each terminal and PLC: DC 3V max. Input impedance between each terminal and PLC: 4.7Ω | | | | |
| | | Common Terminal | | Common Terminal for Intelligent Input Terminals, Common Terminal for External Power Supply for PLCs, etc. | Select sink or source logic with the short-circuit bar on the control terminals. Sink logic: Short P24 to PLC / Source logic: Short CM1 to PLC. When applying external power source, remove the short-circuit bar and connect PLC terminal to the external device. | Allowable maximum voltage between each terminal and PLC: DC 27V | | | | |
| | Relay Output | State/ Alarm | 12C (RUNRUN) 12A (RUNRUN) 11C (FA1/FA1) 11A (FA1/FA1) AL0 (AL/AL) AL1 (AL/AL) AL2 (AL/AL) | Intelligent Output Terminals | Assign 3 functions to two NO contacts and one NO-NC contact. (Refer to the standard specifications for the functions.) Intelligent relay output terminals | Maximum capacity of relays 11,12: AC 250V, 5A(R load)/1A(I load) DC 30V, 5A(R load)/1A(I load) AL1-AL0: AC 250V, 2A(R load)/0.2A(I load) DC 30V, 8A(R load)/0.2A(I load) AL2-AL0: AC 250V, 1A(R load)/0.2A(I load) DC 30V, 1A(R load)/0.2A(I load) Minimum capacity of relays 11,12: DC 1V, 1mA AL1-AL0, AL2-AL0: AC100V, 10mA DC5V, 100mA | | | | |

PROTECTIVE FUNCTIONS

| Name | Cause(s) | | Display on digital operator | Display on remote operator/copy unit |
|---|---|--------------------------------|-----------------------------|--------------------------------------|
| | The inverter output was short-circuited, or the motor | While at constant speed | <u>E0 I</u> | OC.Drive |
| Over-current | shaft is locked or has a heavy load. | During deceleration | 503 | OC.Drive |
| protection | These conditions cause excessive current for the inverter, so the inverter output is turned off. | During acceleration | E03 | OC.Accel |
| | | Others | EOH | Over.C |
| Overload protection(*1) | When a motor overload is detected by the electronic to trips and turns off its output. | nermal function, the inverter | <u>E05</u> | Over.L |
| Braking resistor overload protection | When the regenerative braking resistor exceeds the usage time allowan stop of the BRD function is detected, the inverter trips and turns off its out | E06 | OL.BRD | |
| Over-voltage protection | When the DC bus voltage exceeds a threshold, due t the motor, the inverter trips and turns off its output. | E07 | Over.V | |
| EEPROM error(*2) | When the built-in EEPROM memory has problems due to ature, the inverter trips and turns off its output. | E08 | EEPROM | |
| Under-voltage error | A decrease of internal DC bus voltage below a threshold results in a cor also generate excessive motor heat or cause low torque. The inverter trips | E09 | Under.V | |
| CT(Current transformer) error | If a strong source of electrical interference is close to the inverter or abr in CT(Current transformer), the inverter trips and turns off its output. | <u>E 10</u> | СТ | |
| CPU error | When a malfunction in the built-in CPU has occurred, th its output. | e inverter trips and turns off | EII | CPU1 |
| External trip | When a signal to an intelligent input terminal configure inverter trips and turns off its output. | d as EXT has occurred, the | <u>E 12</u> | EXTERNAL |
| USP error | An error occurs when power is cycled while the inverter is in RUN mod (USP) is enabled. The inverter trips and does not go into RUN mode un | <u>E 13</u> | USP | |
| Ground fault | The inverter is protected by the detection of ground faults and the motor during power-up tests. This feature protect | <u>E 14</u> | GND.Flt. | |
| Input over-voltage protection | When the input voltage is higher than the specified valuater power-up and the inverter trips and turns of its out | | <u>E 15</u> | OV.SRC |
| Instantaneous power failure | When power is cut for more than 15msec., the inverter trips and turns of ues, the error will be cleared. The inverter restarts if it is in RUN mode w | | <u>E 16</u> | Inst.P-F |
| Inverter thermal trip | When the inverter internal temperature is higher than the specified valu module detects the higher temperature of the power devices and trips, to | <u>E2 I</u> | OH FIN | |
| Gate array error | Communication error has occured between CPU and ga | ate array. | <u> 23</u> | GA |
| Missing phase | One of three lines of 3-phase power supply is missing. | | <u>E24</u> | PH.Fail |
| IGBT error | When instantaneous over-current has occurred, the in output to protect main circuit element. | verter trips and turns off its | <u>E 30</u> | IGBT |
| Thermistor error | When the thermistor inside the motor detects temperature value, the inverter trips and turns off its output. | re higher than the specified | <u>E35</u> | TH |
| Expansion card 1 connection error | An error has been detected in an expantion card or at its | | <u> E60-E69</u> | OP1 0-9 |
| Expansion card 2 connection error | | | <u>EU0-EU3</u> | OP2 0-9 |
| Out of operation due to under-voltage | Due to insufficient voltage, the inverter has turned off its or restart. If it fails to restart, it goes into the under-voltage e | | <u> </u> | UV.WAIT |

(*1)You can clear the error by pressing the Start / Reset key 10 seconds after the trip occurred. (*2)If an EEPROM error **EDB** occurs, be sure to confirm the parameter data values are still correct.

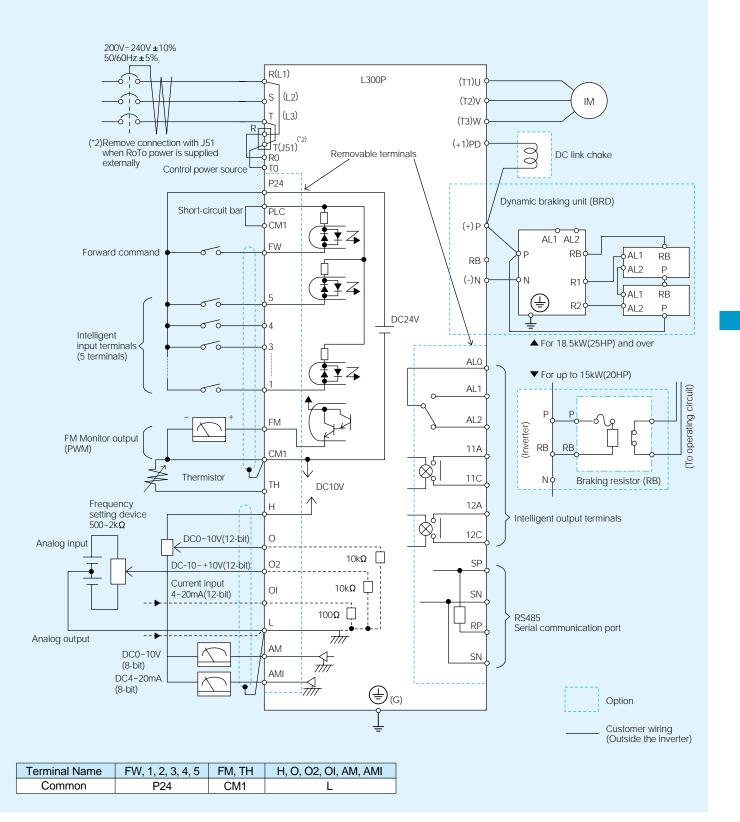
\langle How to access the details about the present fault \rangle



CONNECTING DIAGRAM

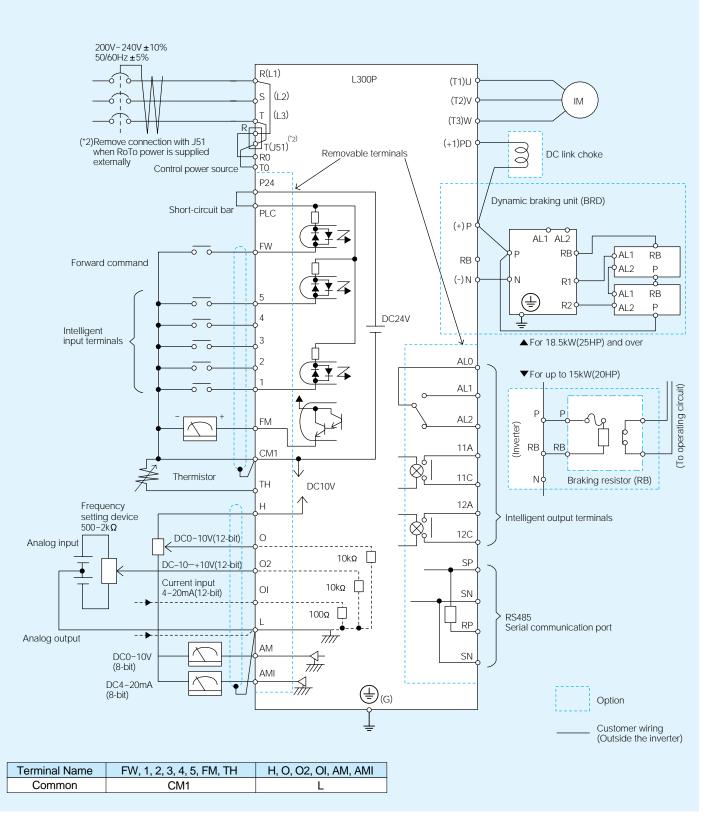
SOURCE TYPE LOGIC

In case of 400V class, place a transformer for operating circuit to receive 200V.



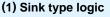
SINK TYPE LOGIC

In case of 400V class, place a transformer for operating circuit to receive 200V.

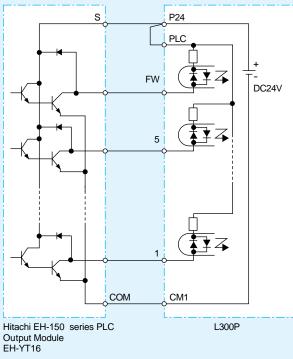


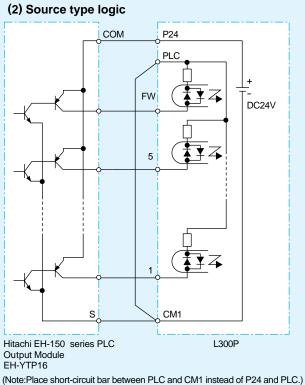
CONNECTING TO PLC

1. USING INTERNAL POWER SUPPLY OF THE INVERTER

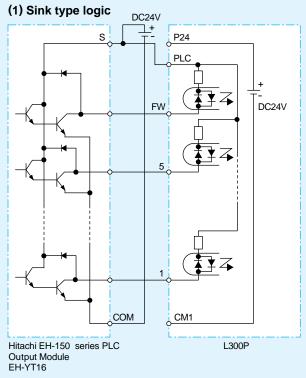






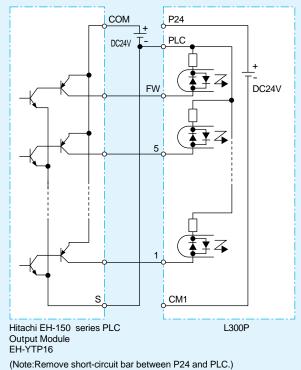


2. USING EXTERNAL POWER SUPPLY



(Note:Remove short-circuit bar between P24 and PLC.)

(2) Source type logic



(Note:Be sure to turn on the inverter after turning on the PLC and its external power supply to prevent the parameters in the inverter from being modified.)

WIRING and ACCESSORIES

| Power Supply | Input | Motor | | W | Wiring | | |
|--|-----------|------------------------------|----------------------------------|--|---|------------------------------|--------------------------|
| | Voltage | Output | Model | Power Line | es | Signal | Fuse (Class J |
| | | (kW(HP)) | | AWG | mm ² | Lines | |
| | | 1.5(2) | L300P-015LFU2 | AWG 14 | 2.1 | _ | 10 |
| 999 | | 2.2(3) 3.7(5) | L300P-022LFU2 | AWG 14 | 2.1 | - | 15 |
| | | 5.5(8) | L300P-037LFU2 L300P-055LFU2 | AWG 10 AWG 8 | 5.3 | - | 20 30 |
| / / Fuse — | | 7.5(10) | L300P-055LF02 | AWG 8 | 13.3 | - | 40 |
| | | 11(15) | L300P-110LFU2 | AWG 4 | 21.2 | - | 60 |
| 6 6 6 | 200V | 15(20) | L300P-150LFU2 | AWG 2 | 33.6 | 0.75mm ² | 70 |
| T T T | | 18.5(25) | L300P-185LFU2 | AWG 4 *2 | 21.2 *2 | shielded wire | 90 |
| | | 22(30) | L300P-220LFU2 | AWG 1/0 | 53.5 | WIIC | 100 |
| | | 30(40) | L300P-300LFU2 | AWG 2 *2 | 33.8 *2 | | 150 |
| | | 37(50) | L300P-370LFU2 | AWG 1 *2 | 42.4 *2 | _ | 175 |
| | | 45(60) 55(75) | L300P-450LFU2 | AWG 1 *2(75°C) AWG 2/0 *2 | 42.4 *2 67.4 *2 | - | 200 250 |
| | | 75(100) | L300P-550LFU2 L300P-750LFU2 | AWG 2/0 2 AWG 3/0 *2 | 85.0 *2 | - | 300 |
| | | 1.5(2) | L300P-015HFU2 | AWG 3/0 2 AWG 18 | 0.8 | | 10 |
| LLL | | 2.2(3) | L300P-022HFU2 | AWG 16 | 1.3 | - | 10 |
| वे वे वे 🗕 —— | 1 | 3.7(5) | L300P-040HFU2 | AWG 14 | 2.1 | 1 | 15 |
| 7 7 7 | | 5.5(8) | L300P-055HFU2 | AWG 12 | 3.3 | | 15 |
| | | 7.5(10) | L300P-075HFU2 | AWG 10 | 5.3 | | 20 |
| | | 11(15) | L300P-110HFU2 | AWG 8 | 8.4 | | 30 |
| | | 15(20) | L300P-150HFU2 | AWG 6 | 13.3 | 0.75 2 | 35 |
| | 400V | 18.5(25) | L300P-185HFU2 | AWG 6 | 13.3 | 0.75mm ² shielded | 50 |
| | | 22(30) | L300P-220HFU2 | AWG 4 | 21.2 | wire | 50 70 |
| | | 30(40) 37(50) | L300P-300HFU2 L300P-370HFU2 | AWG 3 AWG 4 *2 | 20.7 | - | 80 |
| | | 45(60) | L300P-450HFU2 | AWG 4 2 AWG 1 | 42.4 | - | 100 |
| | | 55(75) | L300P-550HFU2 | AWG 2 *2 | 33.8 *2 | - | 125 |
| | | 75(100) | L300P-750LFU2 | AWG 1 *2 | 42.4 *2 | - | 150 |
| | | 90(125) | L300P-900LFU2 | AWG 1 *2(75°C) | 42.4 *2 | | 200 |
| | | 110(150) | L300P-1100LFU2 | AWG 2/0 *2 | 67.4 *2 | | 225 |
| | | 132(175) | L300P-1320LFU2 | AWG 2/0 *2 | 67.4 *2 | | 300 |
| | | | | nade by a UL and c-UL listed cl | | | |
| R S T PD (L1) (L2) (L3) ⁽⁺¹⁾ | | | | nust be fixed using the crimping wer lines if the distance exceed | | | manulacio |
| | | Name | | | Function | | |
| | | Turno | This is us | eful in suppressing harmonic | | nower sunn | ly lines or |
| PR0 RB → ↓ ↓ T0 (-N → ↓ | Input sid | de AC reac | tor when the | main power voltage imbalance e than 500kVA), or to smooth | e exceeds 3% (and | power sour | ce capac- |
| | EMI filte | r | er and the | educes the conducted noise in power distribution system. Cor | nect it to the inverte | r primary (inp | out side). |
| | Radio r | ioise filter | receiver. used on a | | elps reduce radiate | ed noise (ca | in also be |
| | (Capac | oise filter itive filter) | inverter ir | acitive filter reduces radiated iput side. e suppresses harmonics gene | | | ires in the |
| | DC link | | | it will not protect the input die | | | |
|]]]] ↓ [| Braking | resistor unit | | omponents are useful for incre e (on-off) applications, and imp | | | |
| | | side noise | | radiated noise from wiring in t | 0 | 0 . | 2 |
| | | noise filter | Electrical | noise interference may occu This magnetic choke filter he | ir on nearby equip | ment such a | as a radio In also be |
| | AC read | ctor | This rea ter's sw mate cor | ctor reduces the vibration itching waveforms, by sm nmercial power quality. It is al | noothing the way so useful when wiri | veforms to ing from the | approxi- |
| (IM) Motor | LCR filte | | | e shaping filter for the output | | S. | |
| | | | | | | | |

Note: An EMI filter is required for European EMC directive and C-Tick, but the others are not for this purpose.

Ŧ

ACCESSORIES

OPERATOR

| Model | Potentiometer | Remote Control | Installation in L300P | Copy Function | Multilingual |
|------------|---------------|----------------|--|---------------|--------------|
| OPE-S | | 0 | 0 | | |
| OPE-SR/SRE | 0 | 0 | (Standard for L300P)(OPE-SRE: Standard for L300P UL version) | | |
| SRW-0EX | | 0 | 0 | 0 | 0 |

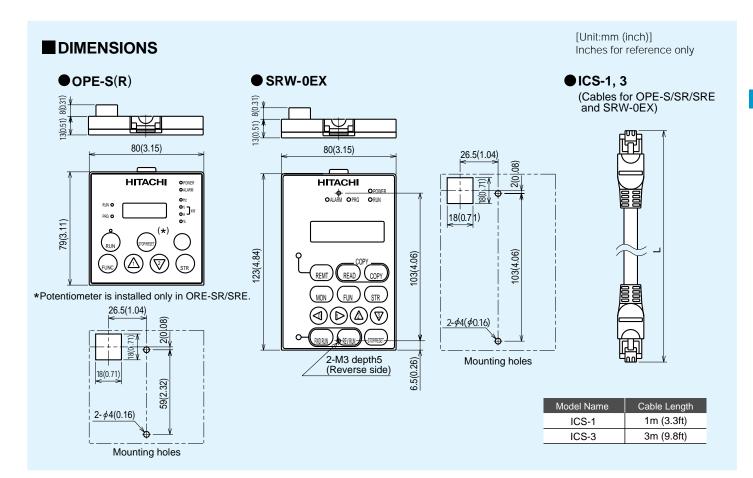
*OPE-SRE: English overlay

•CABLE FOR OPERATOR

| Model | Cable Length |
|-------|--------------|
| ICS-1 | 1m (3.3ft) |
| ICS-3 | 3m (9.8ft) |

REMOTE OPERATOR SRW-0EX(Optional)





EXPANSION CARD

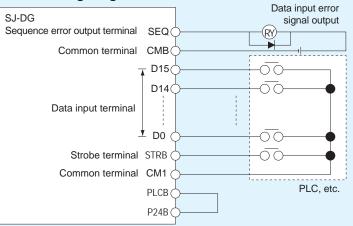
Up to two expansion cards can be installed inside the L300P.

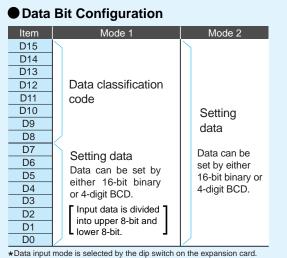
Digital Input Expansion Card

SJ-DG

Output frequency, acceleration time, deceleration time, and torque limit can be set by a digital output device such as PLC, etc. (Binary or BCD)

Connecting Diagram





Standard Specifications

| | Item | Specification | | | |
|--------------|---|--|-----------------------------|--|--|
| loput | Data setting signal | | D0,D1, between D15 and PLCB | | |
| Input | Strobe signal | NO contact input (sink/ source compatible) | Between STRB and PLCB | | |
| Output | Sequence error signal (Data input error signal) | Open collector output (sink/ source compatible) DC+27V 50mA max., between SEQ and CN | | | |
| Power supply | Power supply for interface | DC+24V 90mA max., between P24B and CM1 | | | |

DeviceNet[™] Expansion Card

SJ-DN

Specifications Applicable DeviceNet specification Volume 1-Relesse 2.0 Volume 2-Relesse 2.0 Hitachi, Ltd. Slave DC Drive Vendor name General data Vendor ID=74 Device profile name Profile No.=13 Network consumption current 50mA Connector type Open connector Isolation of physical layer Yes Physical Support LED Module status / network status conformance data MAC ID setting By digital operator Default MAC ID 63 By digital operator Transmission baud rate setting Support transmission baud rate 125k/250k/500k Pre-defined master/slave connection set Group 2 only server UCMM Support None Communication data Explicit message connection, Polled I/O connection Support connection Explicit message fragmentation Yes

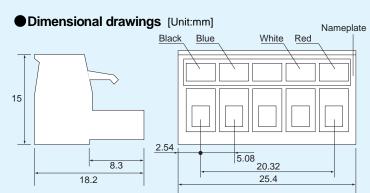
Connector specifications

| Manufacturer | Model Code |
|-----------------|----------------------|
| Phoenix Contact | MSTB 2.5/5-ST-5.08AU |

Cable connection

| No | Signal | Cable color |
|----|--------|-------------|
| 1 | V- | Black |
| 2 | CAN_L | Blue |
| 3 | Drain | _ |
| 4 | CAN_H | White |
| 5 | V+ | Red |

Note: Communication power supply (24VDC) is required in system configuration.



DeviceNet is a trademark of Open DeviceNet Vendor Association.

PROFIBUS® Expansion Card

SJ-PBT

Specifications

| • | |
|-------------------------------------|--|
| Support profile | Variable Speed Drive (Order no. 3.072) |
| Transmission method | RS-485 |
| Connector type | Open connector (6 poles) |
| Support file | GSD file |
| ASIC chip | VPC3+ (Made by Profichip) |
| Maximum bus length | 100m at 12Mbps, 1200m at 9.6kbps(No rooter used for both conditions) |
| Maximum number of connectable nodes | 126 (Rooter used), 32(No rooter used) |
| Termination support | Yes (Bus topology termination enable) |
| Support baud rate | 9.6kbps to 12Mbps (Baud rate auto-detecting function equipped) |
| Communication specification | Master/slave |
| 0 | Fieldbus ON/Off-line |
| Support LED | Fieldbus diagnosis |
| | Communication Status |

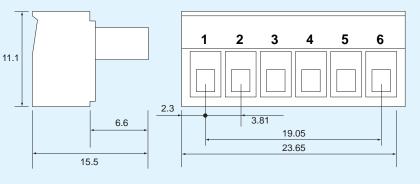
Connector specifications

| ode |
|--------|
| T-3.81 |
| |

Cable connection

| No | Signal name | Function |
|----|-------------|-------------------------|
| 1 | NET-A | NET-A input connection |
| 2 | NET-B | NET-B input connection |
| 3 | Shield | Cable shield connection |
| 4 | NET-A | NET-A input connection |
| 5 | NET-B | NET-B input connection |
| 6 | Shield | Cable shield connection |
| | | |

Dimensional drawings [Unit: mm]



Note: PROFIBUS is a registered trademark of Profibus Nutzer Organization.

LONWORKS[®] Expansion Card

SJ-LW

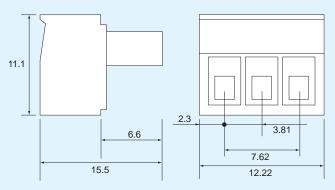
Specifications

| Device Class | Variable Speed Drive | |
|-------------------------------|--|--|
| Transmission method | FTT-10A (Free Topology Twisted Pair Transceiver) | |
| Connector type | Open connector | |
| LonMark Object Support | 0000-Node Object | |
| Loniviark Object Support | 6010-Variable Speed Motor Drive | |
| Support file | XIF | |
| Neuron Chip | TMPN3120FE5M | |
| Max. bus length | 2700m | |
| Max. length between nodes | 500m | |
| Max. nodes number | 32,385 | |
| Termination support | FT (Free topology termination enable) NO (Termination disable) BUS (Bus topology termination enable) | |
| Support transmission baudrate | 78kbps (Fixed) | |
| Data type | Pier to Pier | |
| Support LED | Power /Inverter LON diagnosis/ Service Communication Status | |

Connector specifications

| Manufacturer | Model Code | | |
|-----------------|------------------|--|--|
| Phoenix Contact | MC 1.5/3-ST-3.81 | | |

Dimensional drawings [Unit: mm]



•LONWORKS is a registered trademark of Echelon Corporation

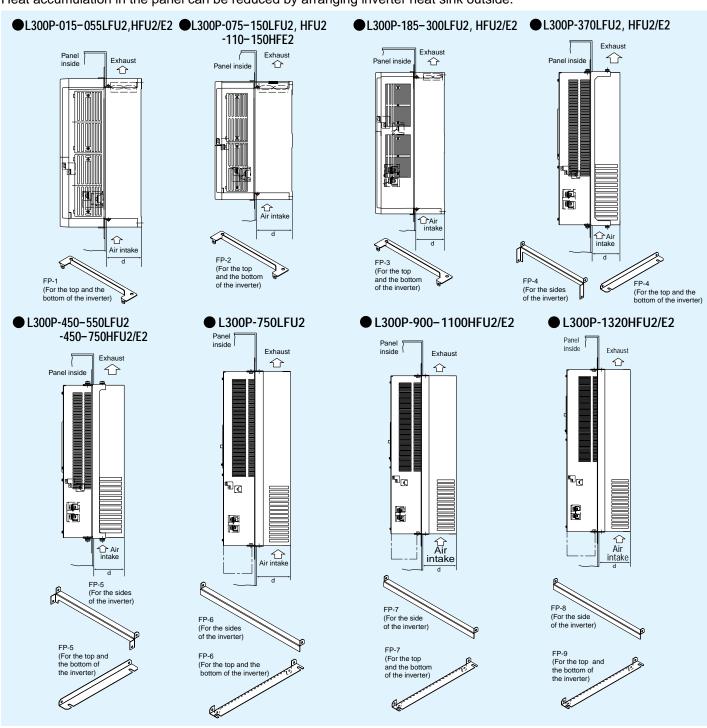
Cable connection

| No | Signal name | Function |
|----|-------------|-------------------------|
| 1 | Shield | Cable shield connection |
| 2 | NET-A | NET-A input connection |
| 3 | NET-B | NET-B input connection |

Note: Network function must be supported by the software of the inverter used with SJ-DN, SJ-PBT, or SJ-LW. For the detail, please contact Hitachi sales office.

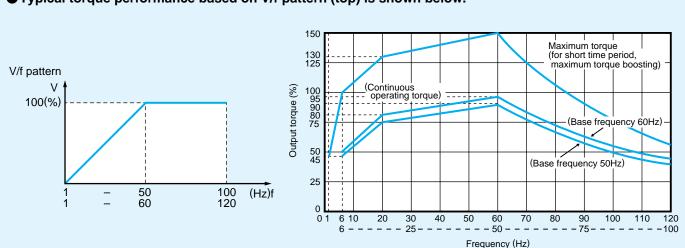
FOR COMPACT PANEL

Heat accumulation in the panel can be reduced by arranging inverter heat sink outside.



| Panel cutout 4-Screw | Model | W | W1 | Н | H1 | Screw | d | [Unit: mm] |
|----------------------|---|-----|-----|-----|-----|-------|-------|------------|
| | L300P-015-055LFU2, HFU2/E2 | 146 | 130 | 280 | 260 | M6 | 62 | |
| | L300P-075-150LFU2, HFU2 -110-150HFE2 | 206 | 189 | 285 | 265 | M6 | 82 | |
| н1 н | L300P-185-300LFU2, HFU2/E2 | 249 | 229 | 415 | 395 | M6 | 83 | |
| | L300P-370LFU2, HFU2/E2 | 320 | 300 | 524 | 505 | M8 | 92 | |
| | L300P-450-550LFU2, HFU2/E2 -450-750HFU2/E2 | 400 | 380 | 550 | 520 | M10 | 102.7 | |
| | L300P-750LFU2 | 490 | 510 | 710 | 670 | M10 | 131 | |
| | L300P-900-1100HFU2/E2 | 400 | 420 | 710 | 690 | M10 | 141 | |
| ∢'' + | L300P-1320HFU2/E2 | 490 | 510 | 750 | 710 | M10 | 137 | |

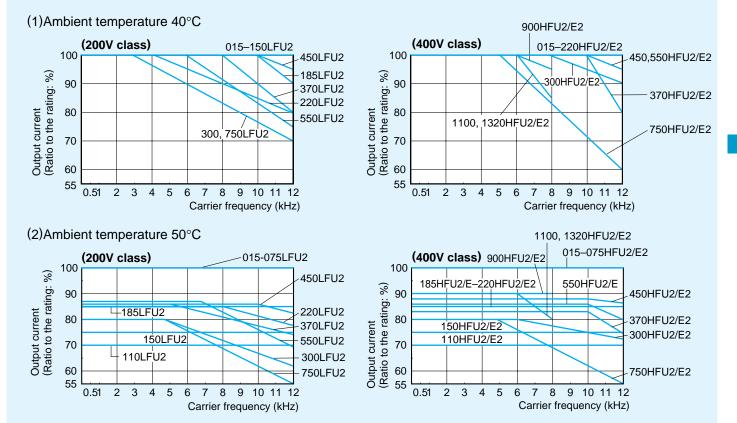
TORQUE CHARACTERISTICS



• Typical torque performance based on V/f pattern (top) is shown below.

DERATING DATA

The L300P series can be used at ambient temperature of -10° C to 50° C. However, when using at 40° C or over, derating is required.



FOR CORRECT OPERATION

Application to Motors

[Application to general-purpose motors]

| Operating frequency | The overspeed endurance of a general-purpose motor is 120% of the rated speed for 2 minutes (JIS C4,004). For operation at higher than 60Hz, it is required to examine the allowable torque of the motor, useful life of bearings, noise, vibration, etc. In this case, be sure to consult the motor manufacturer as the maximum allowable rpm differs depending on the motor capacity, etc. |
|-------------------------------------|---|
| Torque characteristics | The torque characteristics of driving a general-purpose motor with an inverter differ from those of driving it using commer- cial power (starting torque decreases in particular). Carefully check the load torque characteristic of a connected machine and the driving torque characteristic of the motor. |
| Motor loss and temperature increase | An inverter-driven general-purpose motor heats up quickly at lower speeds. Consequently, the continuous torque level(output) will decrease at lower motor speeds. Carefully check the torque characteristics vs speed range requirements. |
| Noise | When run by an inverter, a general-purpose motor generates noise slightly greater than with commercial power. |
| Vibration | When run by an inverter at variable speeds, the motor may generate vibration, especially because of (a) unbalance of the rotor including a connected machine, or (b) resonance caused by the natural vibration frequency of a mechanical system. Particularly, be careful of (b) when operating at variable speeds a machine previously fitted with a constant speed motor. Vibration can be minimized by (1) avoiding resonance points using the frequency jump function of the inverter, (2) using a tire-shaped coupling, or (3) placing a rubber shock absorber beneath the motor base. |
| Power transmission mechanism | Under continued, low-speed operation, oil lubrication can deteriorate in a power transmission mechanism with an oil-type gear box (gear motor) or reducer. Check with the motor manufacturer for the permissible range of continuous speed. To operate at more than 60 Hz, confirm the machine's ability to withstand the centrifugal force generated. |

[Application to special motors]

| Gear motor | The allowable rotation range of continuous drive varies depending on the lubrication method or motor manufacturer. (Par- ticularly in case of oil lubrication, pay attention to the low frequency range.) |
|--|---|
| Brake-equipped motor | For use of a brake-equipped motor, be sure to connect the braking power supply from the primary side of the inverter. |
| Pole-change motor | There are different kinds of pole-change motors (constant output characteristic type, constant torque characteristic type, etc.), with different rated current values. In motor selection, check the maximum allowable current for each motor of a different pole count. At the time of pole changing, be sure to stop the motor. |
| Submersible motor | The rated current of a submersible motor is significantly larger than that of the general-purpose motor. In inverter selection, be sure to check the rated current of the motor. Also see: Application to the 400V-class motor. |
| Explosion-proof motor | Inverter drive is not suitable for a safety-enhanced explosion-proof type motor. The inverter should be used in combination with a pressure-proof explosion-proof type motor. *Explosion-proof verification is not available for L300P Series. For explosion-proof operation, use other series of motors. |
| Synchronous (MS) motor High-speed (HFM) motor | In most cases, the synchronous (MS) motor and the high-speed (HFM) motor are designed and manufactured to meet the specifications suitable for a connected machine. As to proper inverter selection, consult the manufacturer. |
| Single-phase motor | A single-phase motor is not suitable for variable-speed operation by an inverter drive. Therefore, use a three-phase motor. |

[Application to the 400V-class motor]

A system applying a voltage-type PWM inverter with IGBT may have surge voltage at the motor terminals resulting from the cable constants including the cable length and the cable laying method. Depending on the surge current magnification, the motor coil insulation may be degraded. In particular, when a 400V-class motor is used, a longer cable is used, and critical loss can occur, take the following countermeasures:

(1) install the LCR filter between the inverter and the motor,

(2) install the AC reactor between the inverter and the motor, or

(3) enhance the insulation of the motor coil.

Notes on Use

[Drive]

| | • | | | | |
|--------------------------|---|--|--|--|--|
| Run/Stop | Run or stop of the inverter must be done with the keys on the operator panel or through the control circuit terminals. Do not operate by installing a electromagnetic contactor (Mg) in the main circuit. | | | | |
| Emergency motor stop | When the protective function is operating or the power supply stops, the motor enters the free run stop state. When an emergency stop is required or when the motor should be kept stopped, use of a mechanical brake should be considered. | | | | |
| High-frequency operation | A max. 400Hz can be selected on the L300P Series. However, a two-pole motor can attain up to approx. 24,000 rpm, which is extremely dangerous. Therefore, carefully make selection and settings by checking the mechanical strength of the motor and connected machines. Consult the motor manufacturer when it is necessary to drive a standard (general-purpose) motor above 60 Hz. | | | | |

[Installation location and operating environment]

Avoid installation in areas of high temperature, excessive humidity, or where moisture can easily collect, as well as areas that are dusty, subject to corrosive gasses, mist of liquid for grinding, or salt. Install the inverter away from direct sunlight in a well-ventilated room that is free of vibration. The inverter can be operated in the ambient temperature range from -10 to 50° C. (Carrier frequency and output current must be reduced in the range of 40 to 50° C.)

[Main power supply]

| Installation of an AC reactor on the input side | In the following examples involving a general-purpose inverter, a large peak current flows on the main power supply side, and may destroy the converter module. Where such situations are foreseen or the connected equipment must be highly reli- able, install an AC reactor between the power supply and the inverter. Also, where influence of indirect lightning strike is pos- sible, install a lightning conductor. (A) The unbalance factor of the power supply is 3% or higher. (Note) (B) The power supply capacity is at least 10 times greater than the inverter capacity (the power supply capacity is 500 kVA or more). (C) Abrupt power supply changes are expected. Examples: (1) Several inverters are interconnected with a short bus. (2) A thyristor converter and an inverter are interconnected with a short bus. (3) An installed phase advance capacitor opens and closes. In cases (A), (B) and (C), it is recommended to install an AC reactor on the main power supply side. Note: Example calculation with Vrs = 205V, Vst = 201V, Vtr = 200V Vrs : R-S line voltage, Vst : S-T line voltage, Vtr : T-R line voltage Unbalance factor of voltage = $\frac{Max. line voltage (min.) - Mean line voltage}{Mean line voltage} \times 100$ $\frac{VRs - (VRs + Vst + Vtr)/3}{(VRs + Vst + Vtr)/3} \times 100 = \frac{205 - 202}{202} \times 100 = 1.5$ (%) |
|---|---|
| Using a private power generator | An inverter run by a private power generator may overheat the generator or suffer from a deformed output voltage waveform of the generator. Generally, the generator capacity should be five times that of the inverter (kVA) in a PWM control system, or six times greater in a PAM control system. |

Notes on Peripheral Equipment Selection

| Wiring connections | | (1)Be sure to connect main power wires with R(L1), S(L2), and T(L3) (input) terminals and motor wires to U(T1), V(T2), and W(T3) terminals (output). (Incorrect connection will cause an immediate failure.) (2)Be sure to provide a grounding connection with the ground terminal (). | | |
|--|---------------|--|--|--|
| Electro- magnetic contactor | | When an electromagnetic contactor is installed between the inverter and the motor, do not perform on-off switching during running operation. | | |
| Wiring between inverter and motor | Thermal relay | When used with standard applicable output motors (Hitachi standard three-phase squirrel-cage four-pole motors), the L300P Series does not need a thermal relay for motor protection due to the internal electronic protective circuit. A thermal relay, however, should be used: during continuous running outside a range of 30 to 60 Hz. for motors exceeding the range of electronic thermal adjustment (rated current). when several motors are driven by the same inverter; install a thermal relay for each motor. The RC value of the thermal relay should be more than 1.1 times the rated current of the motor. Where the wiring length is 10 m or more, the thermal relay tends to turn off readily. In this case, provide an AC reactor on the output side or use a current sensor. | | |
| Installing a circuit breaker | | Install a circuit breaker on the main power input side to protect inverter wiring and ensure personal safety. Choose an inverter-compatible circuit breaker. The conventional type may malfunction due to harmonics from the inverter. For more information, consult the circuit breaker manufacturer. | | |
| Wiring distance | | The wiring distance between the inverter and the remote operator panel should be 20 meters or less. When this distance is exceeded, use CVD-E (current-voltage converter) or RCD-E (remote control device). Shielded cable should be used on the wiring. Beware of voltage drops on main circuit wires. (A large voltage drop reduces torque.) | | |
| Earth leakage relay | | If the earth leakage relay (or earth leakage breaker) is used, it should have a sensitivity level of 15 mA or more (per inverter). | | |
| Phase advance capacitor | | Do not use a capacitor for power factor improvement between the inverter and the motor because the high-frequency components of the inverter output may overheat or damage the capacitor | | |

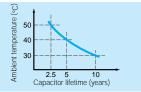
High-frequency Noise and Leakage Current

(1) High-frequency components are included in the input/output of the inverter main circuit, and they may cause interference in a transmitter, radio, or sensor if used near the inverter. The interference can be minimized by attaching noise filters (option) in the inverter circuitry. (2) The switching action of an inverter causes an increase in leakage current. Be sure to ground the inverter and the motor.

Lifetime of Primary Parts

Because a smoothing capacitor deteriorates as it undergoes internal chemical reaction, it should normally be replaced every five years. Be aware, however, that its life expectancy is considerably shorter when the inverter is subjected to such adverse factors as high temperatures or heavy loads exceeding the rated current of the inverter. The approximate lifetime of the capacitor is as shown in the figure at the right when it is used 12 hours daily (according to the "Instructions for Periodic Inspection of General-Purpose Inverter" (JEMĂ)).

Also, such moving parts (cooling fan) should be replaced. Maintenance inspection and parts replacement must be performed by only specified trained personnel.



Precaution for Correct Usage

- Before use, be sure to read through the Instruction Manual to insure proper use of the inverter.
- Note that the inverter requires electrical wiring; a trained specialist should carry out the wiring.
- The inverter in this catalog is designed for general industrial applications. For special applications in fields such as aircraft, outer space, nuclear power, electrical power, transport vehicles, clinics, and underwater equipment, please consult with us in advance.
- For application in a facility where human life is involved or serious losses may occur, make sure to provide safety devices to avoid a serious accident.
- The inverter is intended for use with a three-phase AC motor. For use with a load other than this, please consult with us.

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